

2017 ACCESSORIES & EQUIPMENT

Bumpers and Fascias - Encore, Trax

SPECIFICATIONS

FASTENER SPECIFICATIONS

Reusable Threaded Fastener Tightening Specifications

NOTE:

All fasteners listed in this table can be reused after removal.

Application	Specification
	Metric (English)
Front Bumper Fascia Air Deflector Bolt	2.5 N.m (22 lb in)
Front Bumper Fascia Bolt	2.5 N.m (22 lb in)
Front Bumper Fascia Bracket Bolt	9 N.m (80 lb in)
Front Bumper Fascia Center Support Bolt	9 N.m (80 lb in)
Front Bumper Fascia Guide Bolt Side	9 N.m (80 lb in)
Front Bumper Fascia Guide Bolt- Upper	2.5 N.m (22 lb in)
Front Bumper Fascia Guide Bolt- Center	9 N.m (80 lb in)
Front Bumper Fascia Insert Bolt	6 N.m (53 lb in)
Front Bumper Lower Fascia Bolt	2.5 N.m (22 lb in)
Front Bumper Fascia Upper Bolt	2.5 N.m (22 lb in)
Front Bumper Fascia Upper Support Bolt	9 N.m (80 lb in)
Front Bumper Impact Bar Bolt	32 N.m (24 lb ft)
Front Bumper Lower Impact Bar Bolt	22 N.m (16 lb ft)
Front Bumper Lower Impact Bar Bolt Outer	58 N.m (43 lb ft)
Front Bumper Upper Impact Bar Bolt	32 N.m (24 lb ft)
Rear Bumper Fascia Lower Bolt	2.5 N.m (22 lb in)
Rear Bumper Fascia Lower Bracket Bolt	20 N.m (15 lb ft)
Rear Bumper Upper Fascia Bolt	2.5 N.m (22 lb in)
Rear Bumper Impact Bar Nut	52 N.m (38 lb ft)

REPAIR INSTRUCTIONS

FRONT BUMPER FASCIA ENERGY UPPER ABSORBER REPLACEMENT

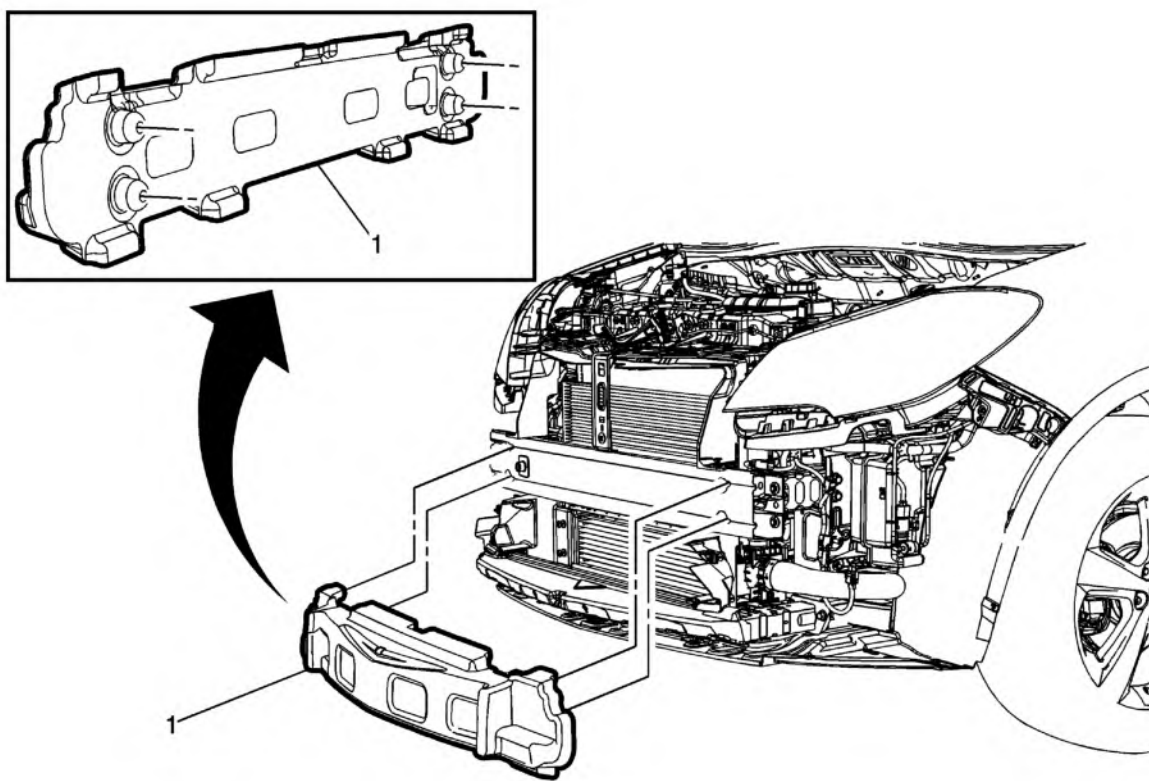


Fig. 1: Front Bumper Fascia Energy Upper Absorber
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Chevrolet) Front Bumper Fascia Replacement (Buick) .	
1	Front Bumper Fascia Energy Upper Absorber Procedure Slowly pull the energy absorber from the front bumper upper impact bar.

FRONT BUMPER FASCIA ENERGY LOWER ABSORBER REPLACEMENT

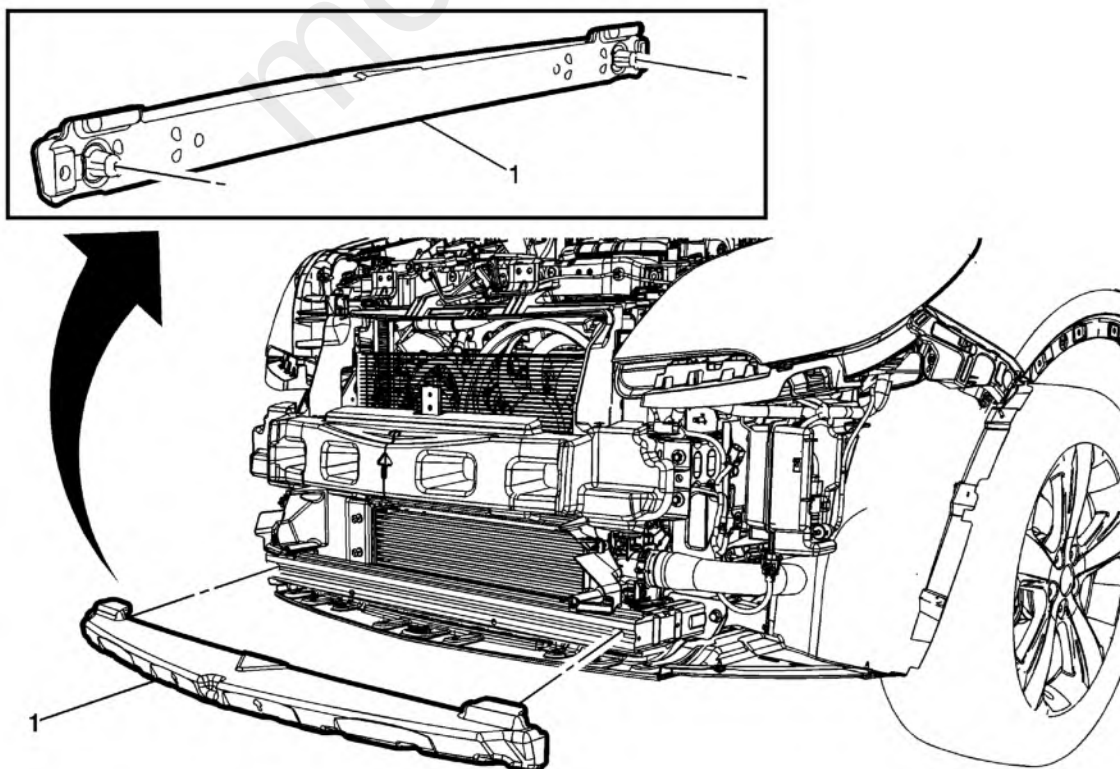


Fig. 2: Front Bumper Fascia Energy Lower Absorber
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Chevrolet) Front Bumper Fascia Replacement (Buick) .	
1	Front Bumper Fascia Energy Lower Absorber Procedure Slowly pull the energy absorber from the front bumper lower impact bar.

FRONT BUMPER ENERGY ABSORBER REPLACEMENT

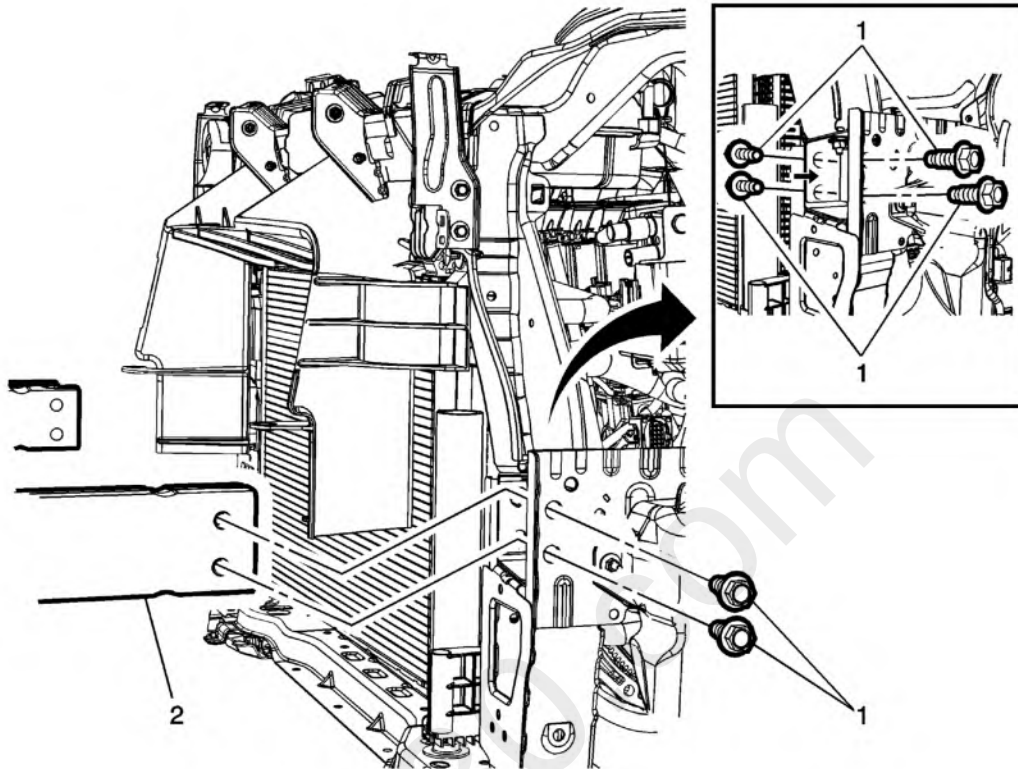


Fig. 3: Front Bumper Energy Absorber
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure 1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Chevrolet)Front Bumper Fascia Replacement (Buick). 2. Reposition the radiator from the front bumper impact inner bar bolts. Refer to Radiator Upper Bracket Replacement (2H0) Radiator Upper Bracket Replacement (LUV) Radiator Upper Bracket Replacement (LE2) .	
1	Front Bumper Impact Bar Bolt (Qty: 8) CAUTION: Refer to Fastener Caution . NOTE: Use only the original front bumper energy absorber bracket bolts. Replace bolts if damaged. Tighten 32 N.m (24 lb ft)
2	Front Bumper Energy Absorber

FRONT BUMPER UPPER IMPACT BAR REPLACEMENT

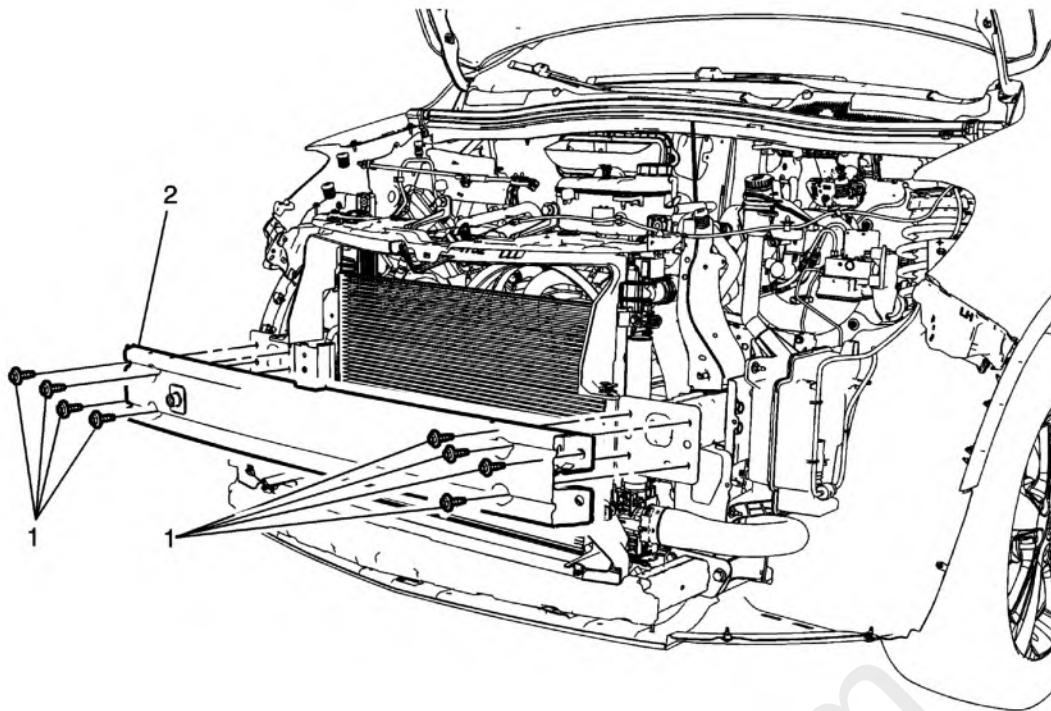


Fig. 4: Front Bumper Upper Impact Bar

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove the front bumper fascia energy upper absorber. Refer to Front Bumper Fascia Energy Upper Absorber Replacement . 2. Remove the 3 radiator air baffle push-in retainers.	
1	Front Bumper Upper Impact Bar Bolt (Qty: 8) CAUTION: Refer to Fastener Caution . Tighten 32 N.m (24 lb ft)
2	Front Bumper Upper Impact Bar

FRONT BUMPER LOWER IMPACT BAR REPLACEMENT (CHEVROLET)

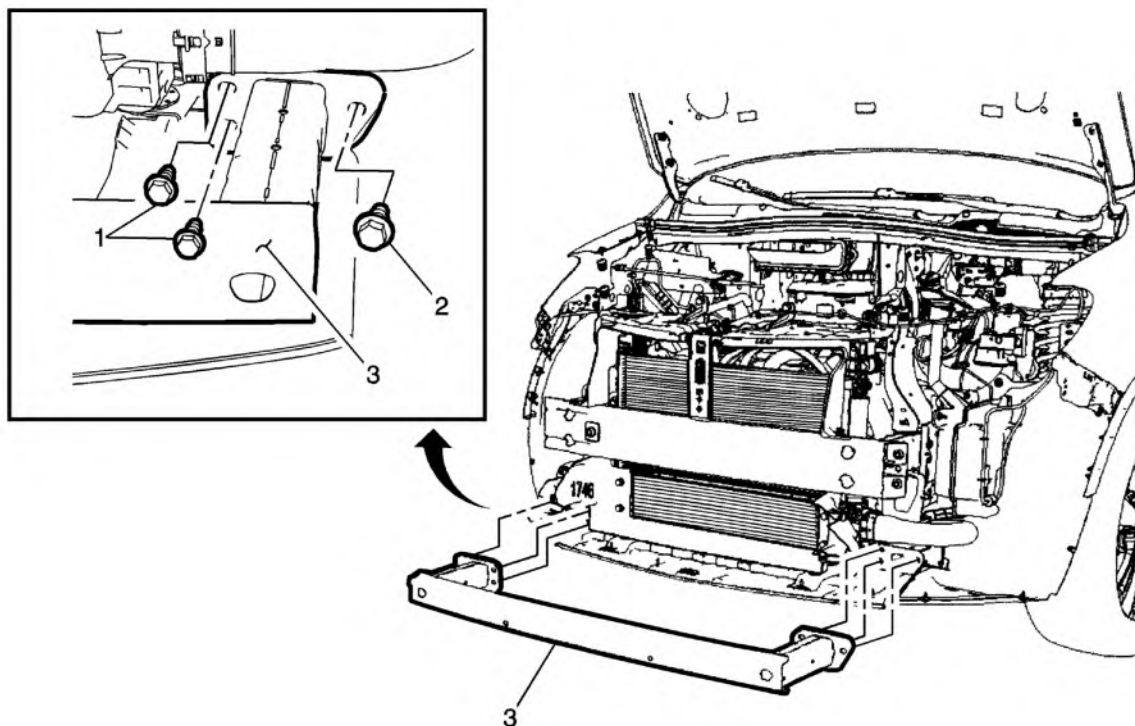


Fig. 5: Front Bumper Lower Impact Bar (Trax)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia energy lower absorber. Refer to Front Bumper Fascia Energy Lower Absorber Replacement .	
1	Front Bumper Lower Impact Bar Bolt (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 22 N.m (16 lb ft)
2	Front Bumper Lower Impact Bar Bolt Outer (Qty 2) Tighten 58 N.m (43 lb ft)
3	Front Bumper Lower Impact Bar

FRONT GRILLE SUPPORT REINFORCEMENT REPLACEMENT (BUICK)

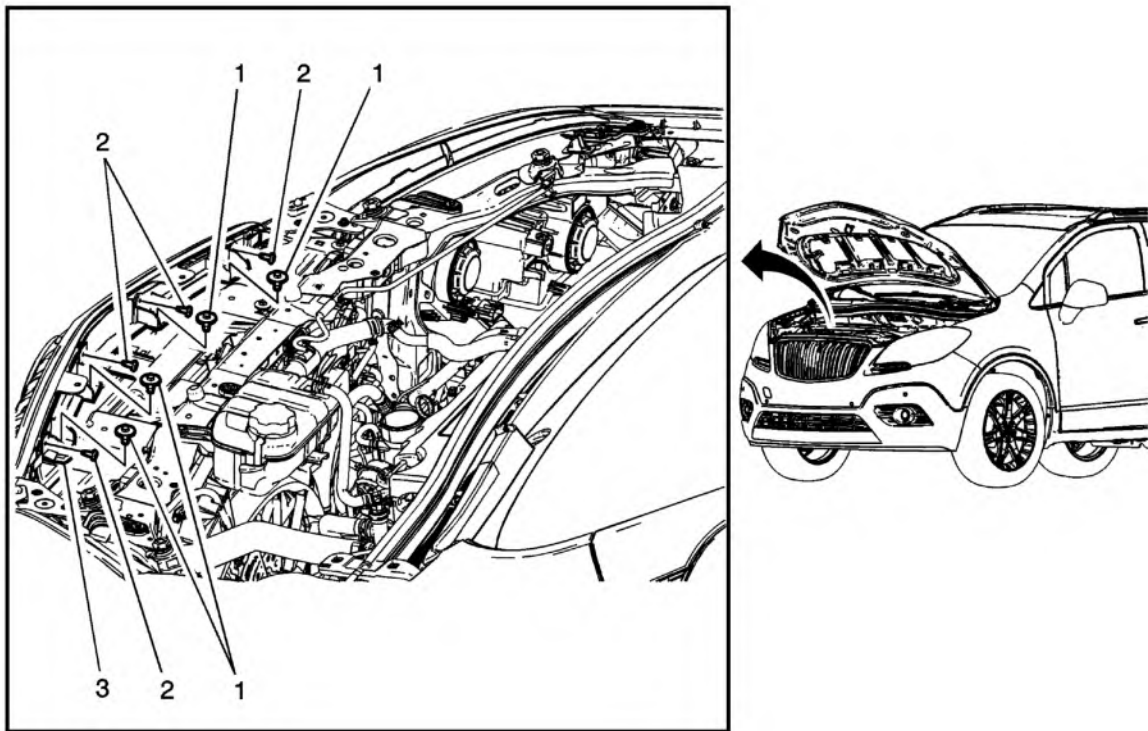


Fig. 6: Front Grille Support Reinforcement (Encore).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove the front bumper fascia opening upper cover. Refer to Front Bumper Fascia Opening Upper Cover Replacement .	
1	Front Grille Support Reinforcement Bolt (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 6 N.m (53 lb in)
2	Front Grille Support Reinforcement Screw (Qty: 4) Tighten 2.5 N.m (22 lb in)
3	Front Grille Support Reinforcement

FRONT GRILLE SUPPORT REINFORCEMENT REPLACEMENT (CHEVROLET)

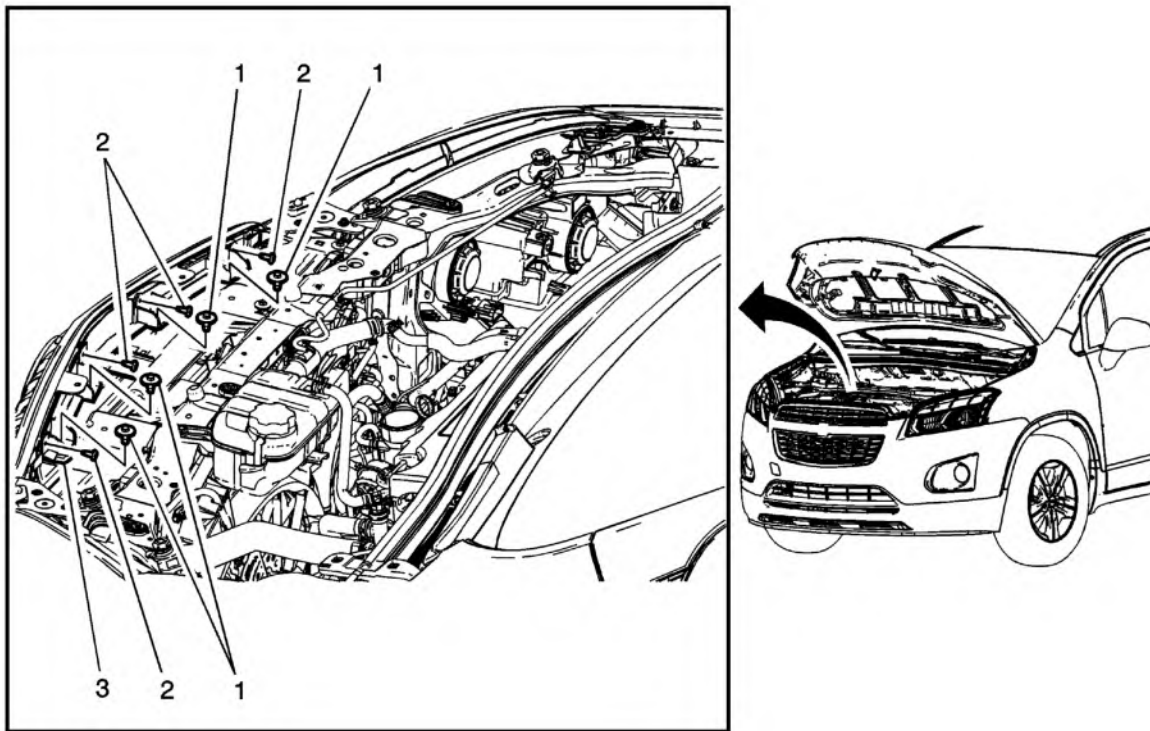


Fig. 7: Front Grille Support Reinforcement (Trax).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove the front bumper fascia opening upper cover. Refer to Front Bumper Fascia Opening Upper Cover Replacement.	
1	Front Grille Support Reinforcement Bolt (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 6 N.m (53 lb in)
2	Front Grille Support Reinforcement Screw (Qty: 4) Tighten 2.5 N.m (22 lb in)
3	Front Grille Support Reinforcement

FRONT BUMPER FASCIA REPLACEMENT (CHEVROLET)

Removal Procedure

1. Remove Tire and Wheel - [Tire and Wheel Removal and Installation](#)
2. Remove Front Bumper Fascia Opening Upper Cover - [Front Bumper Fascia Opening Upper Cover Replacement](#)

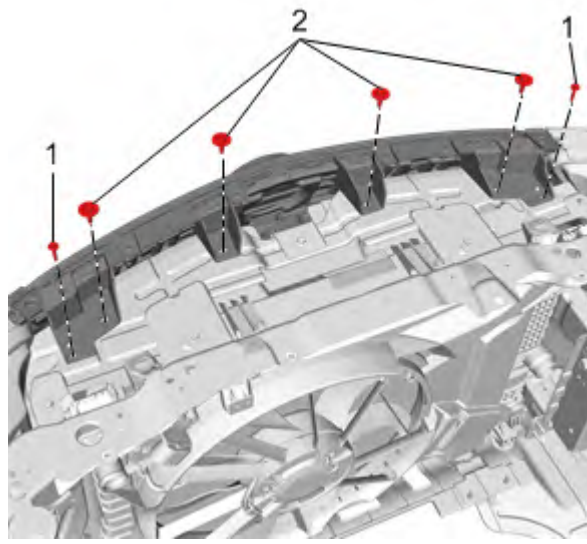


Fig. 8: Front Bumper Fascia Bolt And Front Bumper Fascia Insert Bolt
 Courtesy of GENERAL MOTORS COMPANY

3. Remove Front Bumper Fascia Bolt (1)
4. Remove Front Bumper Fascia Insert Bolt (2)

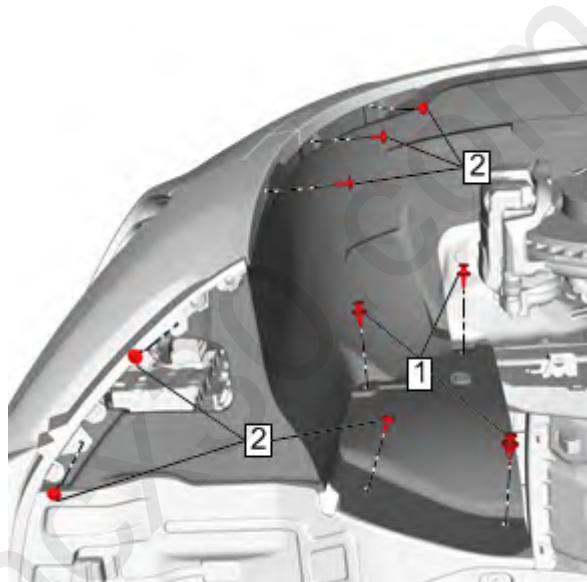


Fig. 9: Front Wheelhouse Liner Push-In Retainer And Front Wheelhouse Liner Screw
 Courtesy of GENERAL MOTORS COMPANY

5. Remove Front Wheelhouse Liner Push-In Retainer (1)
6. Remove Front Wheelhouse Liner Screw (2)

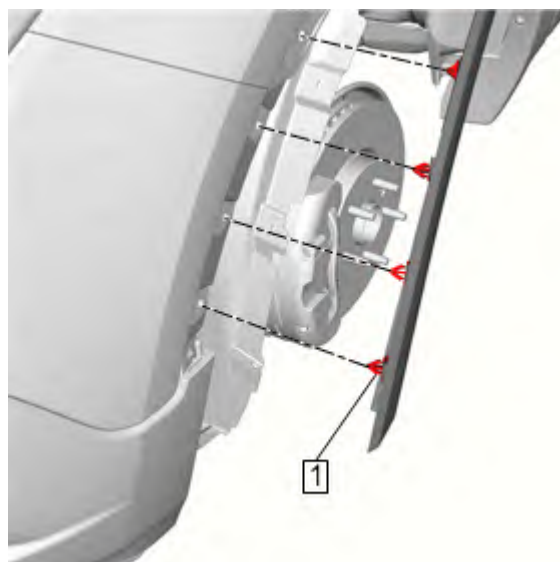


Fig. 10: Front Fender Wheel Opening Molding Retainer
Courtesy of GENERAL MOTORS COMPANY

7. Remove Front Fender Wheel Opening Molding Retainer (1)- **Front Fender Wheel Opening Molding Replacement**

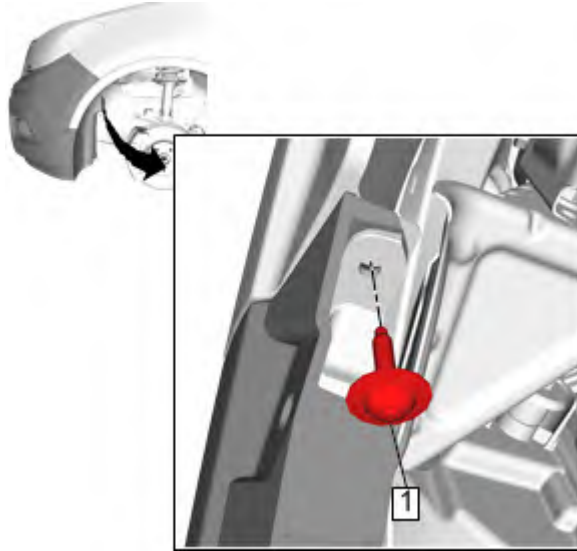


Fig. 11: Front Bumper Fascia Guide Bolt
Courtesy of GENERAL MOTORS COMPANY

8. Remove Front Bumper Fascia Guide Bolt (1)

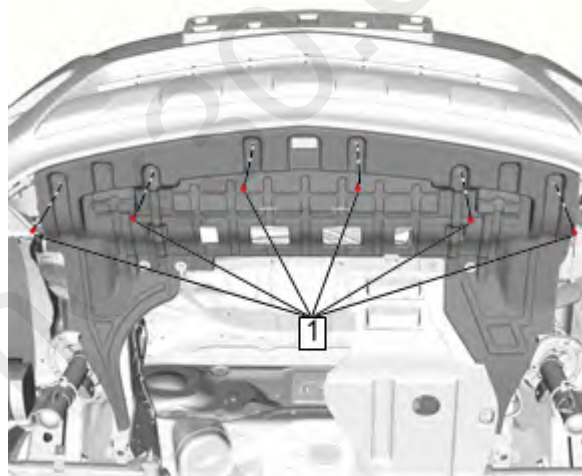


Fig. 12: Front Bumper Fascia Opening Lower Cover Bolt
Courtesy of GENERAL MOTORS COMPANY

9. Remove Underbody Front Air Deflector Bolt (1)

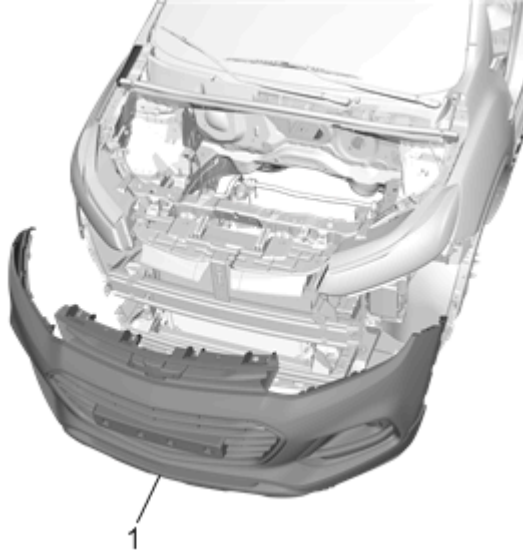


Fig. 13: Ront Bumper Fascia

Courtesy of GENERAL MOTORS COMPANY

10. Pull the front bumper fascia (1) carefully outwards.
11. Disconnect all electrical connectors.

Installation Procedure



Fig. 14: Ront Bumper Fascia

Courtesy of GENERAL MOTORS COMPANY

1. Transfer components as necessary.
2. Install Front Bumper Fascia (1)
3. Carefully push in the retaining tabs of the front bumper fascia into the front bumper fascia guides.
4. Connect all electrical connectors.

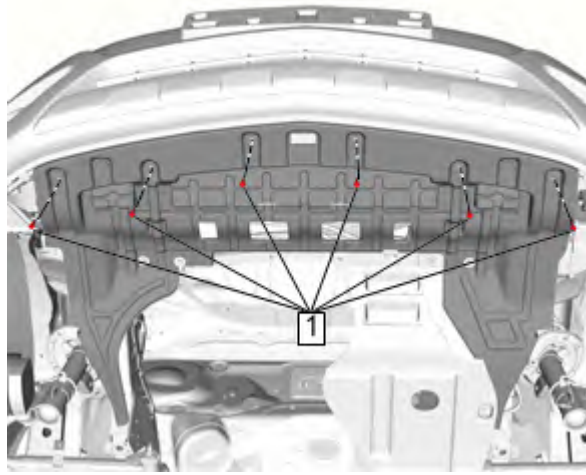


Fig. 15: Front Bumper Fascia Opening Lower Cover Bolt
 Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to **Fastener Caution**

5. Install Underbody Front Air Deflector Bolt (1) and tighten 2.5 N.m (22 lb in)

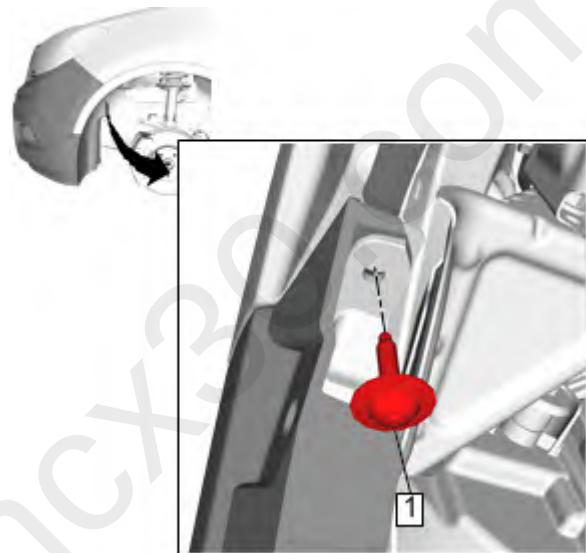
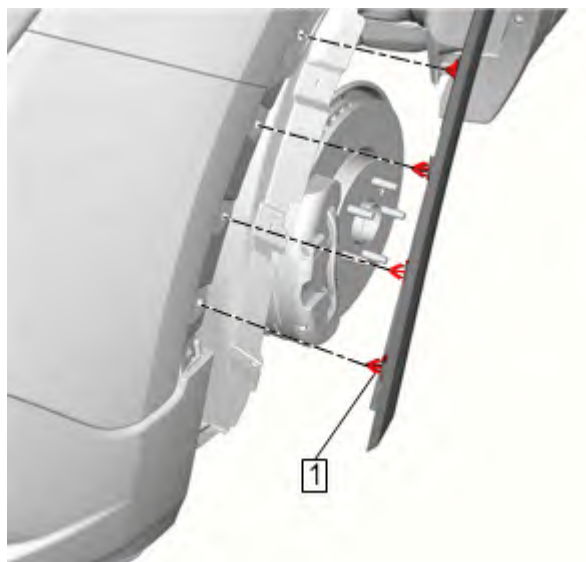


Fig. 16: Front Bumper Fascia Guide Bolt
 Courtesy of GENERAL MOTORS COMPANY

6. Install Front Bumper Fascia Guide Bolt (1) and tighten 2.5 N.m (22 lb in)



7. Install Front Fender Wheel Opening Molding Retainer (1) - **Front Fender Wheel Opening Molding Replacement**

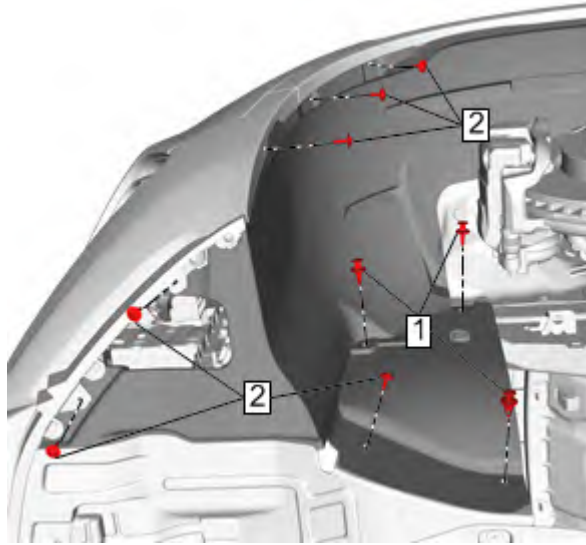


Fig. 18: Front Wheelhouse Liner Push-In Retainer And Front Wheelhouse Liner Screw
Courtesy of GENERAL MOTORS COMPANY

8. Install Front Wheelhouse Liner Push-In Retainer (1)
9. Install Front Wheelhouse Liner Screw (2) and tighten 2.5 N.m (22 lb in)

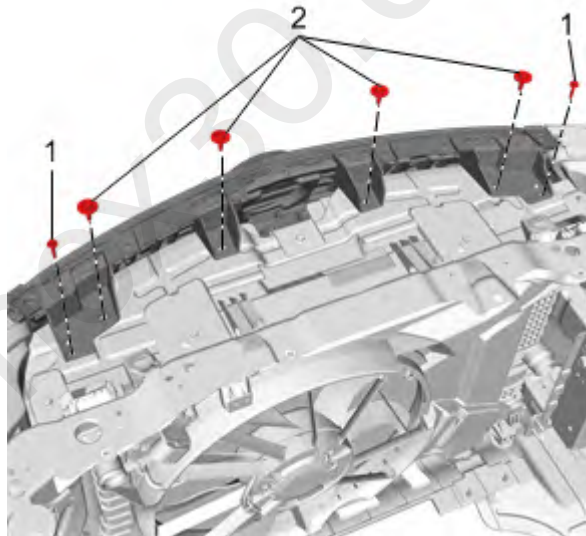


Fig. 19: Front Bumper Fascia Bolt And Front Bumper Fascia Insert Bolt
Courtesy of GENERAL MOTORS COMPANY

10. Install Front Bumper Fascia Bolt (1) and tighten 2.5 N.m (22 lb in)
11. Install Front Bumper Fascia Insert Bolt (2) and tighten 6 N.m (53 lb in)
12. Install Front Bumper Fascia Opening Upper Cover - **Front Bumper Fascia Opening Upper Cover Replacement**
13. Install Tire and Wheel - **Tire and Wheel Removal and Installation**

FRONT BUMPER FASCIA REPLACEMENT (BUICK)

Removal Procedure

1. Remove Tire and Wheel - **Tire and Wheel Removal and Installation**
2. Remove Front Bumper Fascia Opening Upper Cover - **Front Bumper Fascia Opening Upper Cover Replacement**

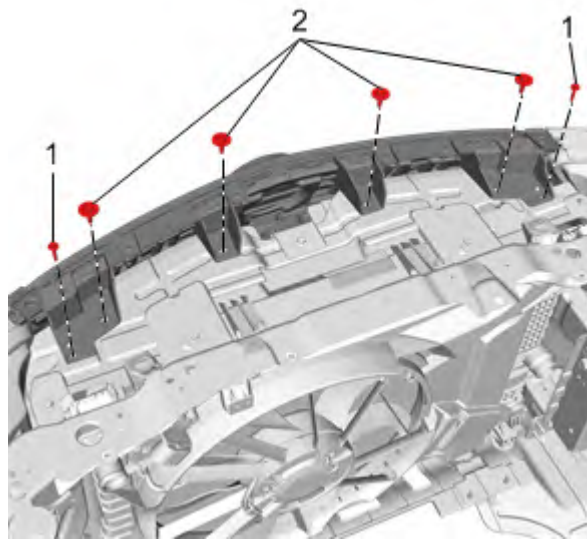


Fig. 20: Front Bumper Fascia Bolt And FRemoveront Bumper Fascia Insert Bolt
 Courtesy of GENERAL MOTORS COMPANY

3. Remove Front Bumper Fascia Bolt (1)
4. Remove Front Bumper Fascia Insert Bolt (2)

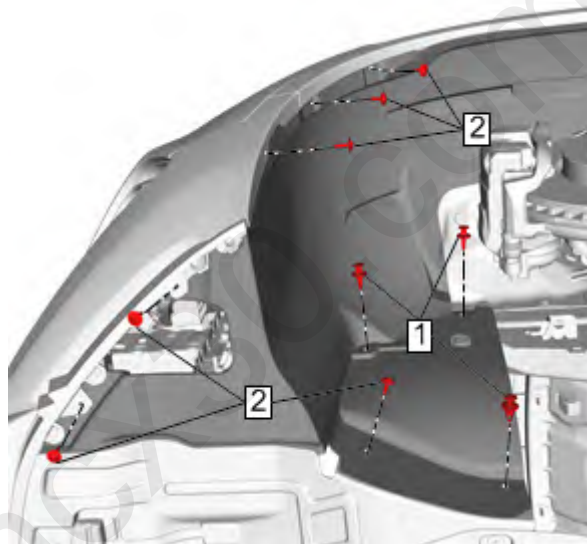


Fig. 21: Front Wheelhouse Liner Push-In Retainer And Front Wheelhouse Liner Screw
 Courtesy of GENERAL MOTORS COMPANY

5. Remove Front Wheelhouse Liner Push-In Retainer (1)
6. Remove Front Wheelhouse Liner Screw (2)

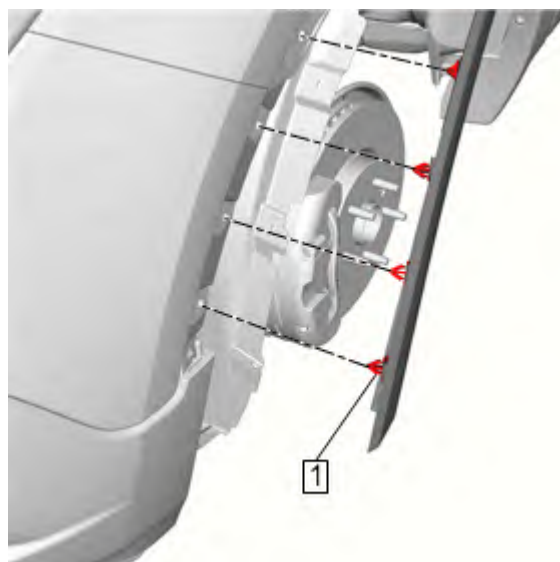


Fig. 22: Front Fender Wheel Opening Molding Retainer
Courtesy of GENERAL MOTORS COMPANY

7. Remove Front Fender Wheel Opening Molding Retainer (1) - **Front Fender Wheel Opening Molding Replacement**

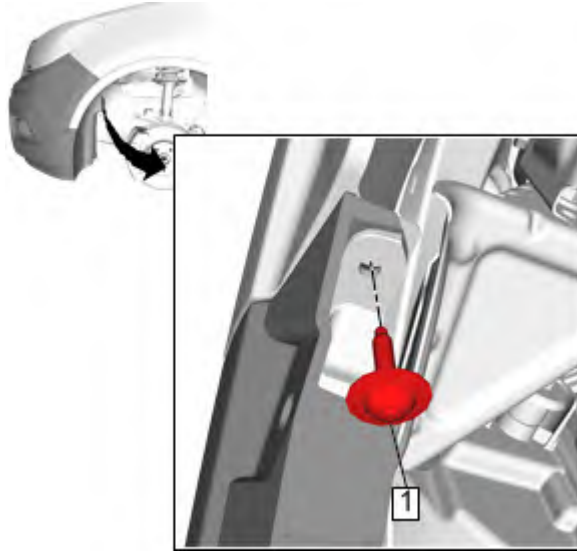


Fig. 23: Front Bumper Fascia Guide Bolt
Courtesy of GENERAL MOTORS COMPANY

8. Remove Front Bumper Fascia Guide Bolt (1)

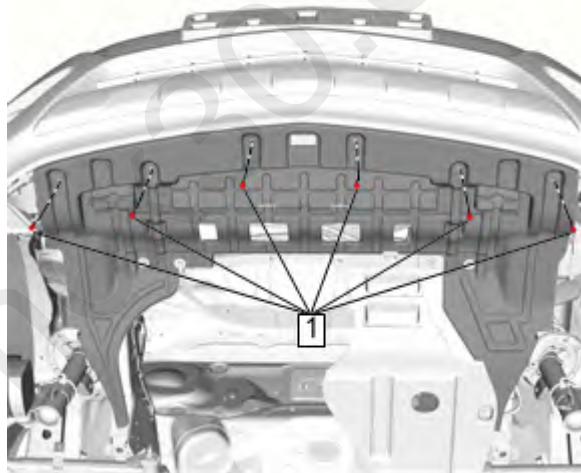


Fig. 24: Front Bumper Fascia Opening Lower Cover Bolt
Courtesy of GENERAL MOTORS COMPANY

9. Remove Underbody Front Air Deflector Bolt (1)



Fig. 25: Front Bumper Fascia

Courtesy of GENERAL MOTORS COMPANY

10. Pull the front bumper fascia (1) carefully outwards.
11. Disconnect all electrical connectors.

Installation Procedure

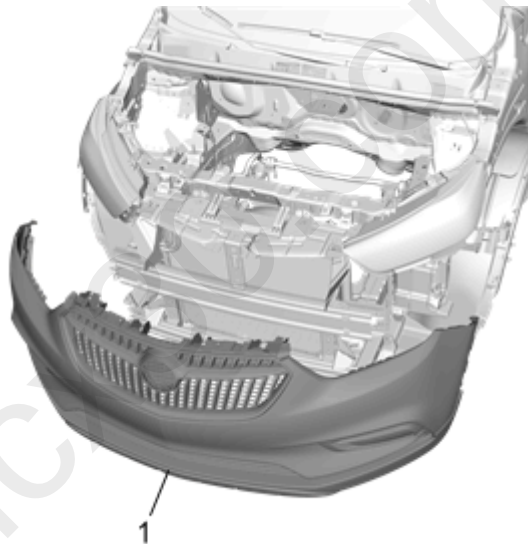


Fig. 26: Front Bumper Fascia

Courtesy of GENERAL MOTORS COMPANY

1. Transfer components as necessary.
2. Install Front Bumper Fascia (1)
3. Carefully push in the retaining tabs of the front bumper fascia into the front bumper fascia guides.
4. Connect all electrical connectors.

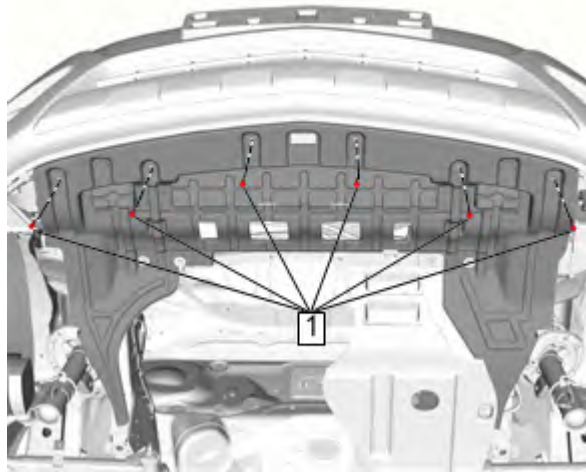


Fig. 27: Front Bumper Fascia Opening Lower Cover Bolt
 Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to **Fastener Caution**

5. Install Underbody Front Air Deflector Bolt (1) and tighten 2.5 N.m (22 lb in)

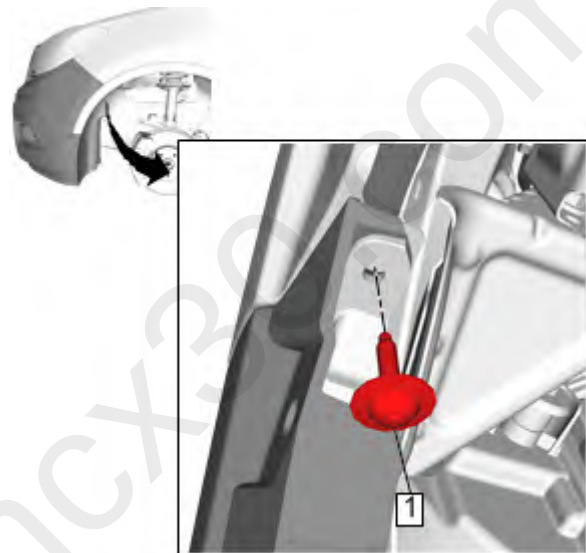
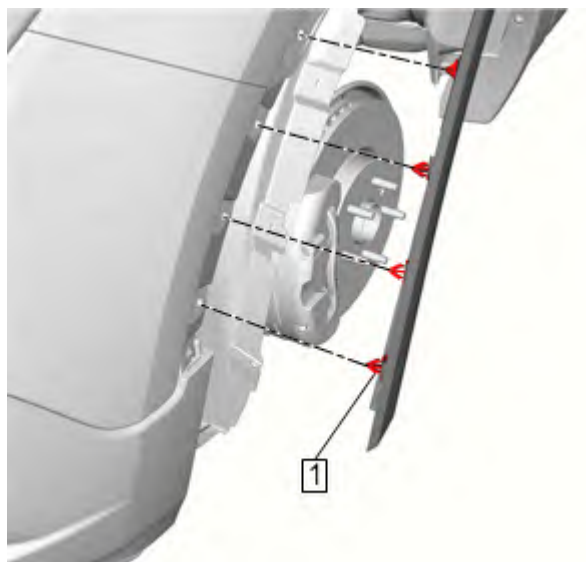


Fig. 28: Front Bumper Fascia Guide Bolt
 Courtesy of GENERAL MOTORS COMPANY

6. Install Front Bumper Fascia Guide Bolt (1) and tighten 2.5 N.m (22 lb in)



7. Install Front Fender Wheel Opening Molding Retainer(1) - **Front Fender Wheel Opening Molding Replacement**

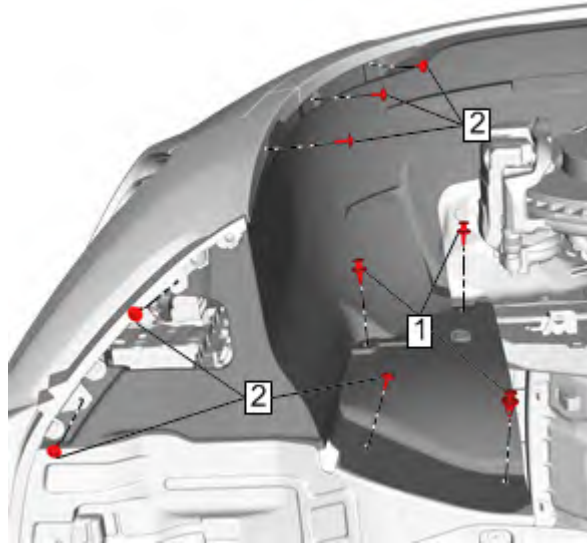


Fig. 30: Front Wheelhouse Liner Push-In Retainer And Front Wheelhouse Liner Screw
Courtesy of GENERAL MOTORS COMPANY

8. Install Front Wheelhouse Liner Push-In Retainer (1)
9. Install Front Wheelhouse Liner Screw (2) and tighten 2.5 N.m (22 lb in)

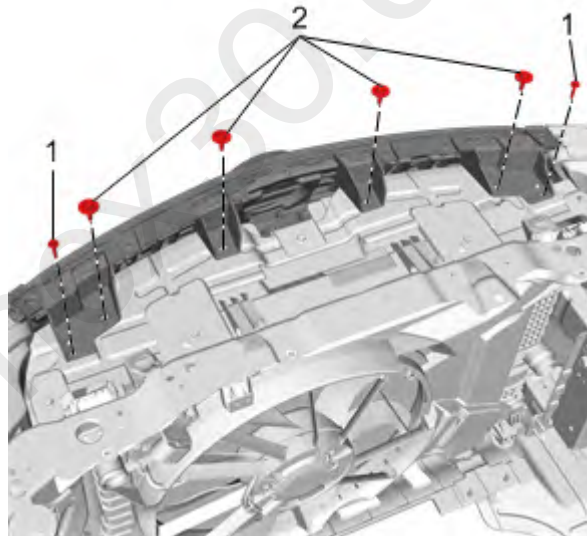


Fig. 31: Front Bumper Fascia Bolt And Front Bumper Fascia Insert Bolt
Courtesy of GENERAL MOTORS COMPANY

10. Install Front Bumper Fascia Bolt (1) and tighten 2.5 N.m (22 lb in)
11. Install Front Bumper Fascia Insert Bolt (2) and tighten 6 N.m (53 lb in)
12. Install Front Bumper Fascia Opening Upper Cover - **Front Bumper Fascia Opening Upper Cover Replacement**
13. Install Tire and Wheel - **Tire and Wheel Removal and Installation**

FRONT BUMPER FASCIA GUIDE REPLACEMENT

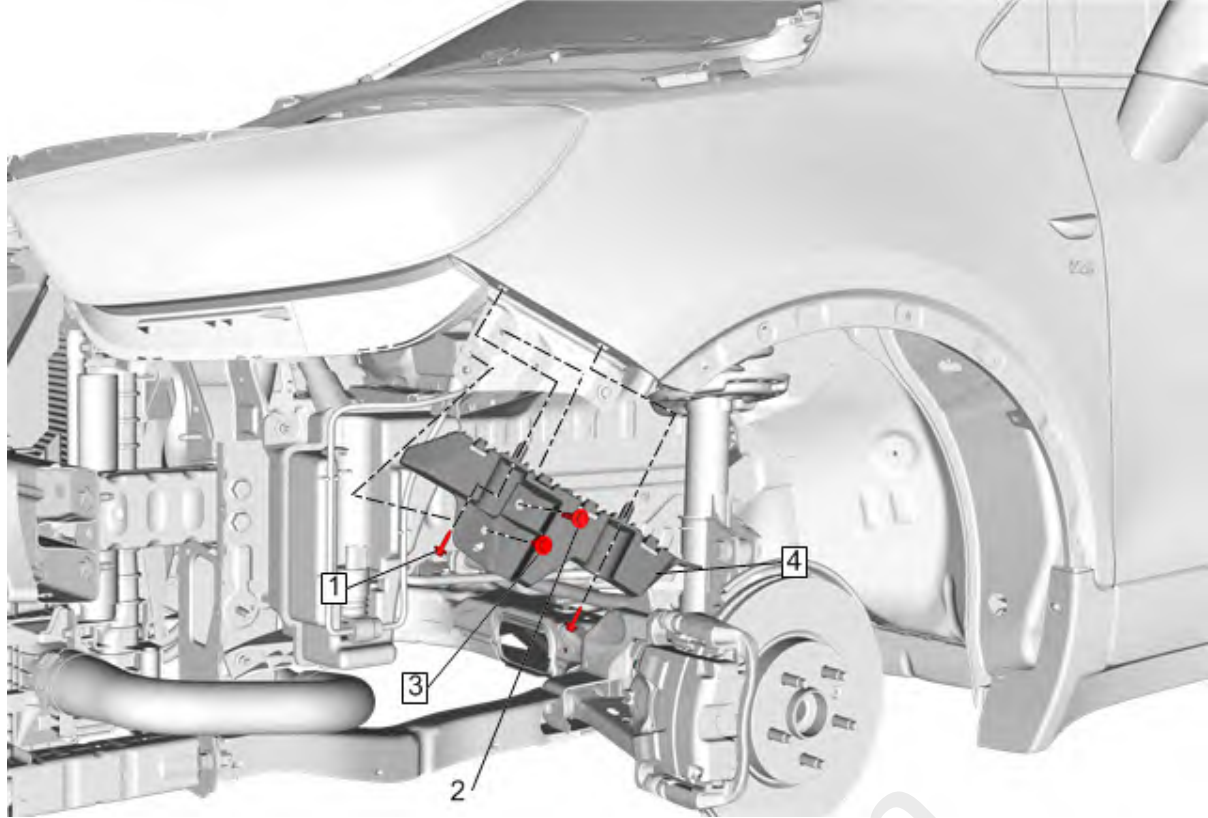


Fig. 32: Front Bumper Fascia Guide
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Front Bumper Fascia Replacement (Chevrolet)</u> <u>Front Bumper Fascia Replacement (Buick)</u>	
1	Front Bumper Fascia Guide Bolt- Upper (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 1.5 N.m (13 lb in)
2	Front Bumper Fascia Guide Bolt - Side Tighten 9 N.m (80 lb in)
3	Headlamp Bolt Tighten 2.5 N.m (22 lb in)
4	Front Bumper Fascia Guide

FRONT BUMPER FASCIA CENTER SUPPORT REPLACEMENT

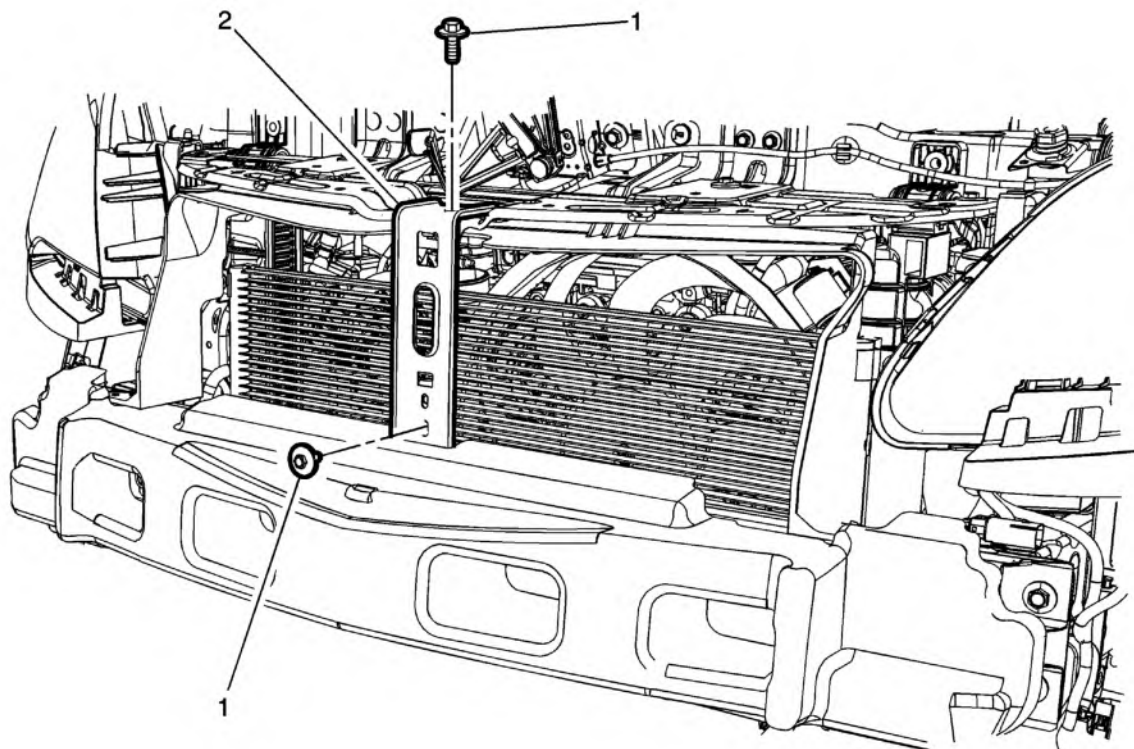


Fig. 33: Front Bumper Fascia Center Support
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Chevrolet) Front Bumper Fascia Replacement (Buick) .	
1	Front Bumper Fascia Center Support Bolt (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Front Bumper Fascia Center Support

FRONT BUMPER LOWER FASCIA REPLACEMENT (CHEVROLET)

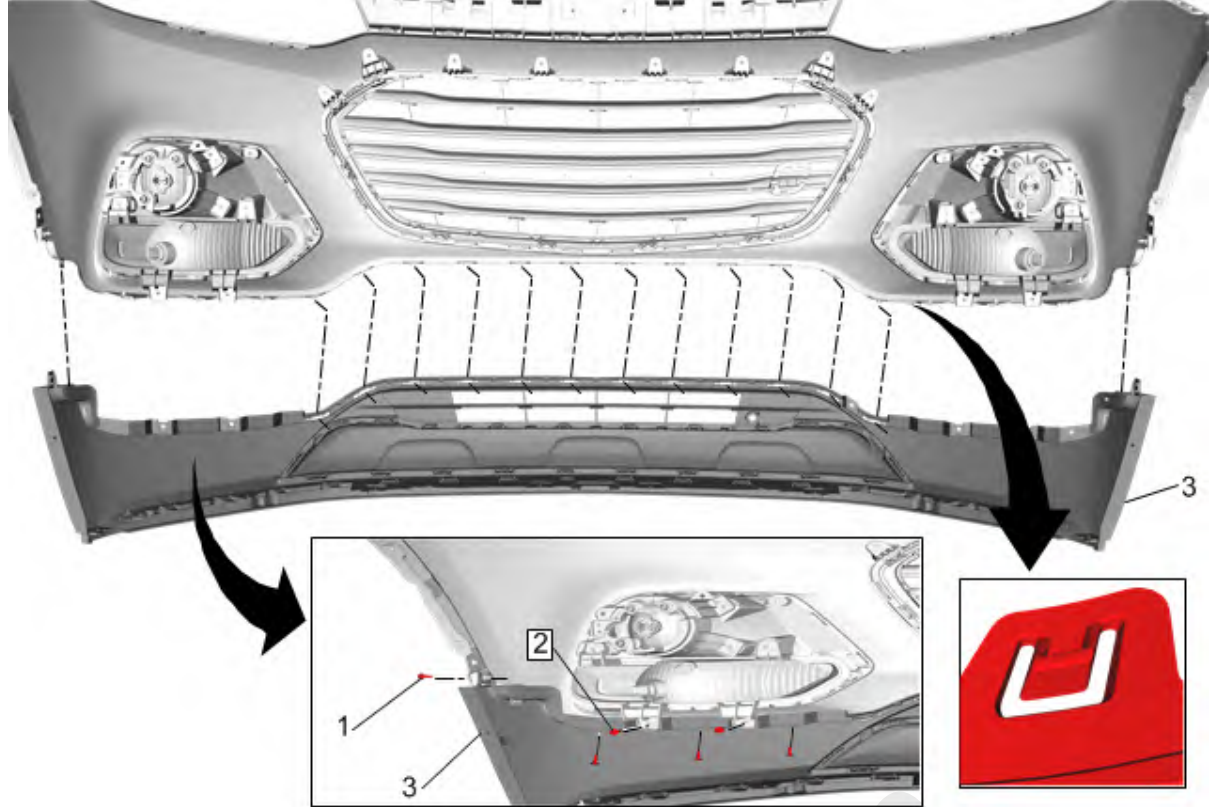


Fig. 34: Front Bumper Lower Fascia (Chevrolet)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure	
Front Bumper Fascia Replacement (Chevrolet)Front Bumper Fascia Replacement (Buick)	
1	Front Bumper Fascia Bolt (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Daytime Running and Front Turn Signal Lamp Bolt (Qty: 2) { If equipped } Tighten 2.5 N.m (22 lb in)
3	Front Bumper Lower Fascia Procedure 1. Place the front bumper fascia down on a clean protected surface. 2. Carefully push a small nylon wedge between the upper fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the lower fascia from the fascia. 3. Transfer components as necessary.

FRONT BUMPER LOWER FASCIA REPLACEMENT (BUICK)

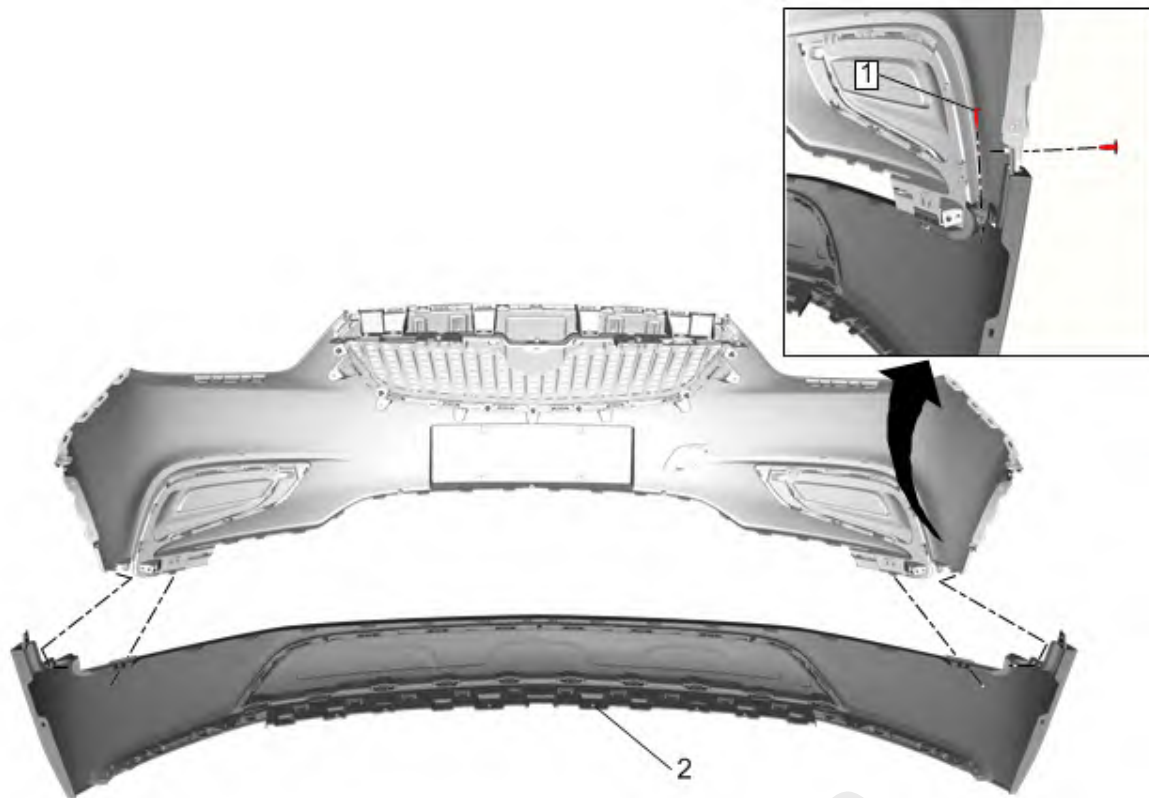


Fig. 35: Front Bumper Lower Fascia (Buick)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Front Bumper Lower Fascia Center Grille Replacement (Buick)</u>	
1	Front Bumper Lower Fascia Bolt (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Front Bumper Lower Fascia Procedure 1. Place the front bumper fascia down on a clean protected surface. 2. Carefully push a small nylon wedge between the upper fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the lower fascia from the fascia. 3. Transfer components as necessary.

FRONT BUMPER UPPER FASCIA REPLACEMENT (CHEVROLET)

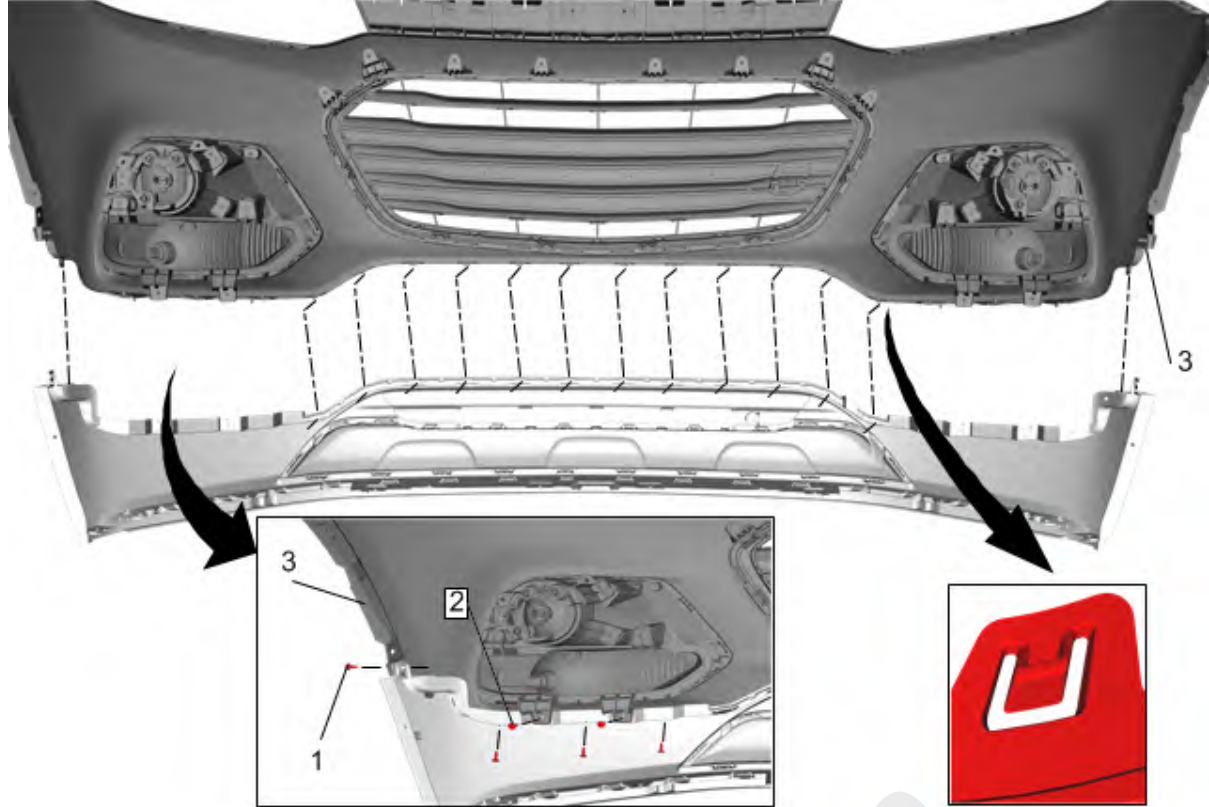


Fig. 36: Front Bumper Upper Fascia (Chevrolet)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Front Bumper Fascia Replacement (Chevrolet)</u>	
1	Front Bumper Fascia Bolt (Qty: 8) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Daytime Running and Front Turn Signal Lamp Bolt (Qty: 4){ If equipped } Tighten 2.5 N.m (22 lb in)
3	Front Bumper Upper Fascia Procedure 1. Place the front bumper fascia down on a clean protected surface. 2. Carefully push a small nylon wedge between the upper fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the lower fascia from the fascia. 3. Transfer components as necessary.

FRONT BUMPER UPPER FASCIA REPLACEMENT (BUICK)

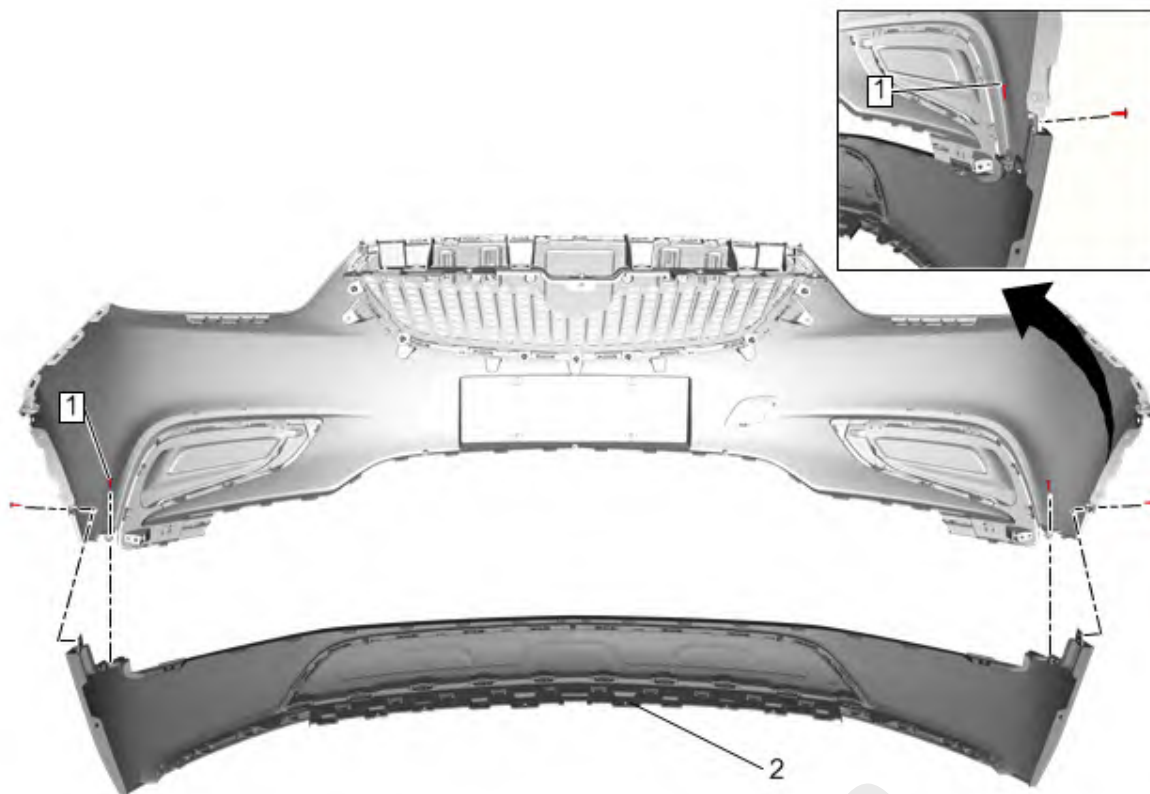


Fig. 37: Front Bumper Upper Fascia (Buick)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Front Bumper Lower Fascia Center Grille Replacement (Buick)	
1	Front Bumper Fascia Upper Bolt (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Front Bumper Upper Fascia Procedure 1. Place the front bumper fascia down on a clean protected surface. 2. Carefully push a small nylon wedge between the upper fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the upper fascia from the lower fascia. 3. Transfer components as necessary.

FRONT BUMPER FASCIA OPENING UPPER COVER REPLACEMENT

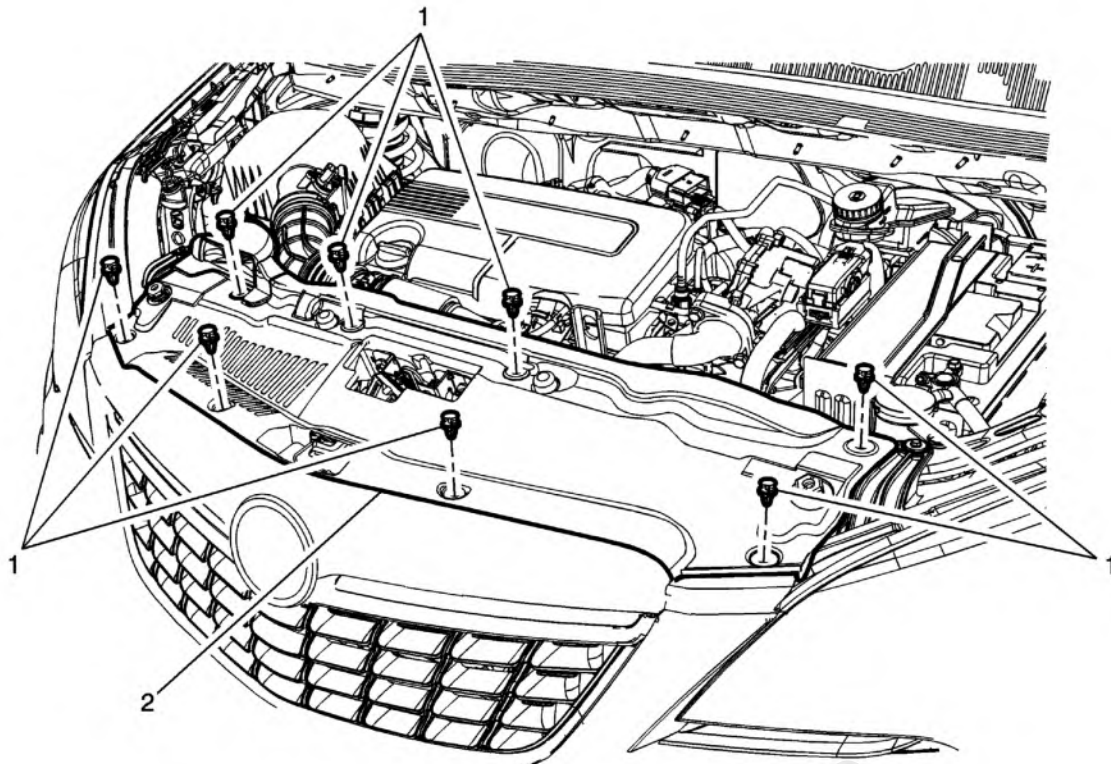


Fig. 38: Front Bumper Fascia Opening Upper Cover
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Front Bumper Fascia Opening Upper Cover Push-In Retainer (Qty: 8)
2	Front Bumper Fascia Opening Upper Cover

FRONT BUMPER FASCIA BRACKET REPLACEMENT

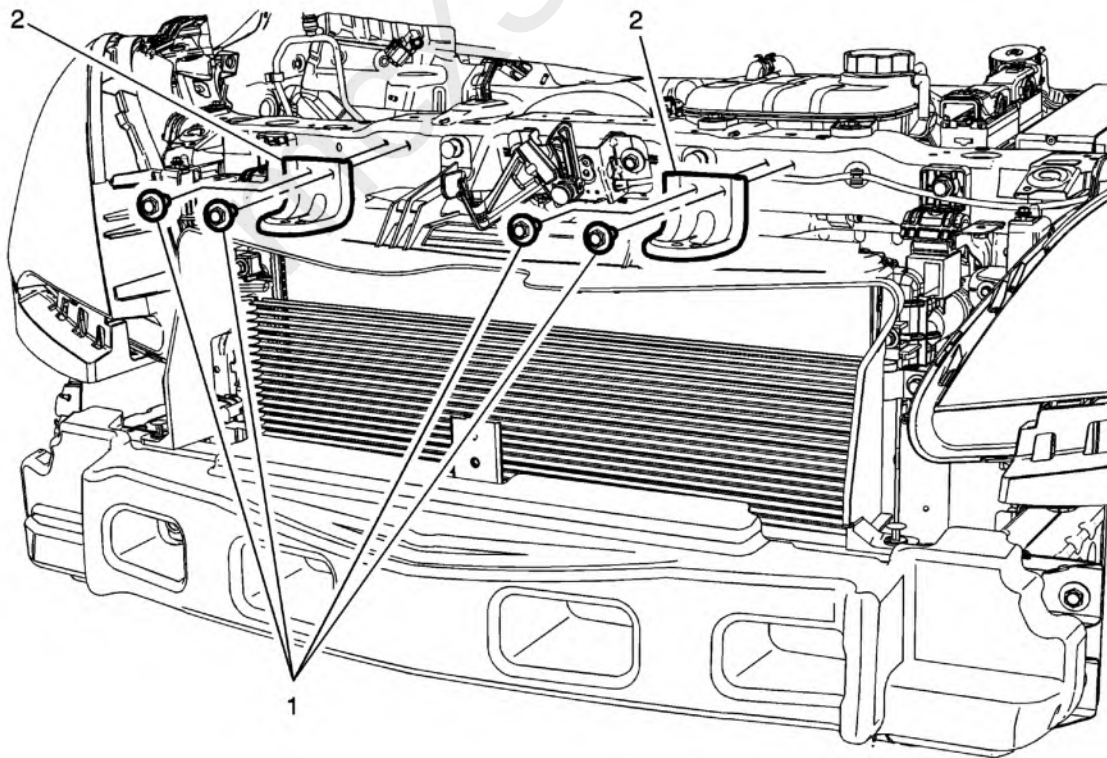


Fig. 39: Front Bumper Fascia Bracket
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia upper support. Refer to Front Bumper Fascia Upper Support Replacement (Chevrolet) .	
1	Front Bumper Fascia Bracket Bolt (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Front Bumper Fascia Bracket

FRONT BUMPER FASCIA UPPER SUPPORT REPLACEMENT (CHEVROLET)

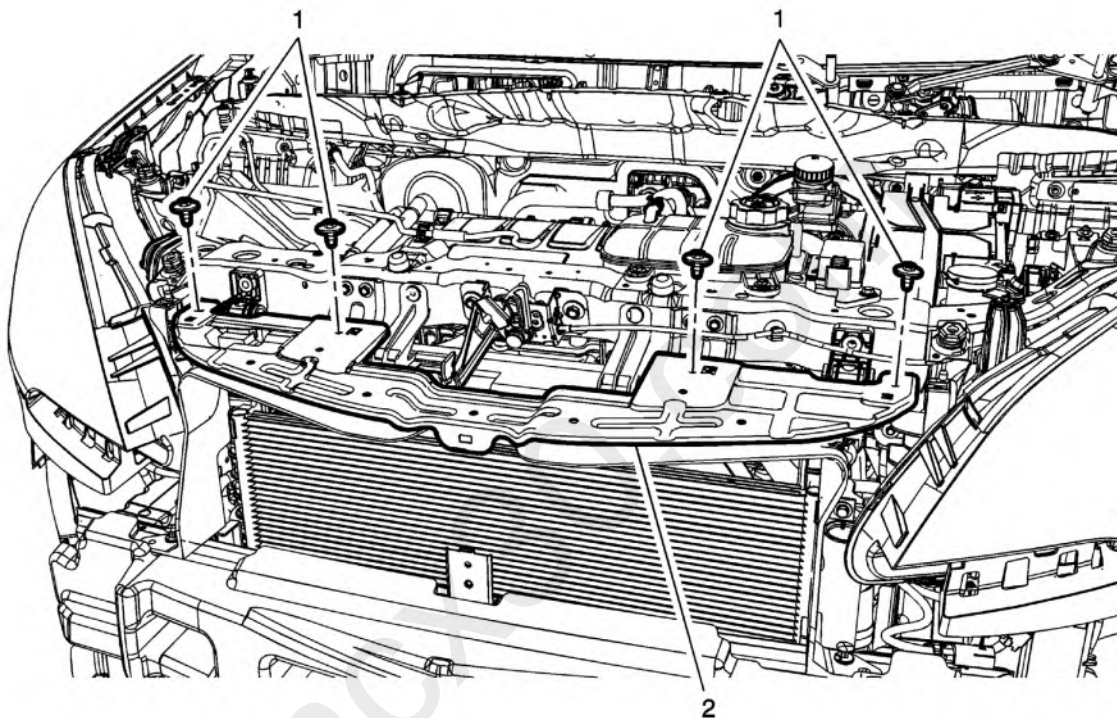


Fig. 40: Front Bumper Fascia Upper Support (Trax)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures Remove the front bumper fascia center support. Refer to Front Bumper Fascia Center Support Replacement .	
1	Front Bumper Fascia Upper Support Bolt (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 9 N.m (80 lb in)
2	Front Bumper Fascia Upper Support

FRONT BUMPER FASCIA LOWER BRACKET REPLACEMENT

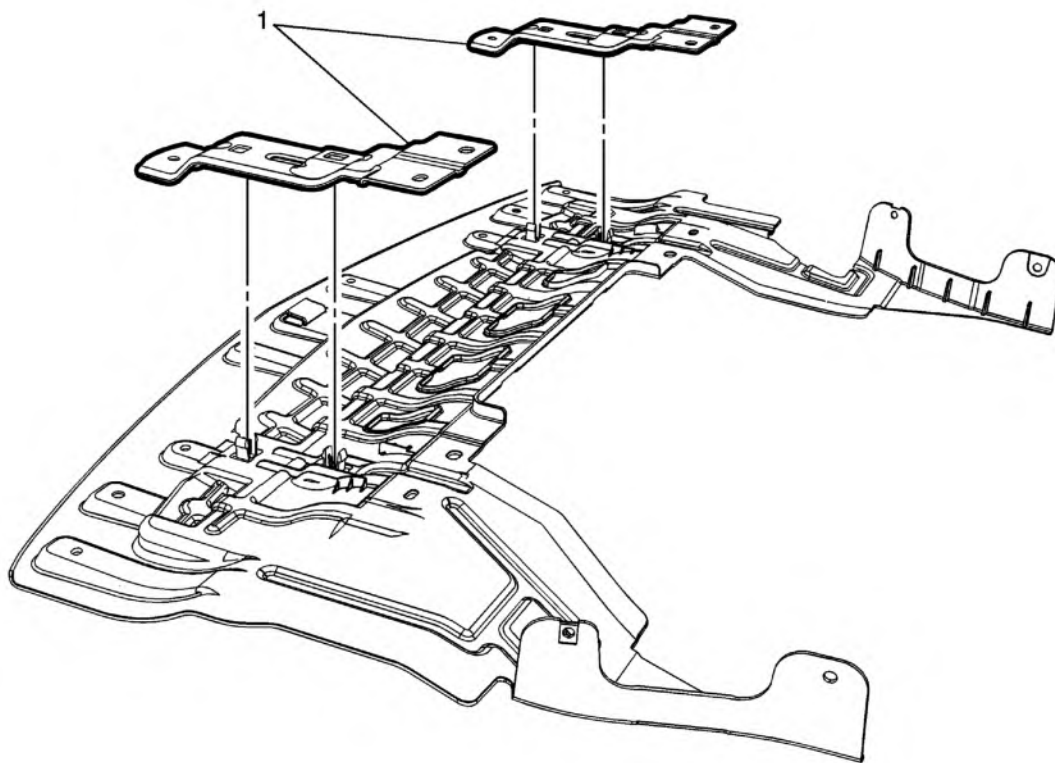


Fig. 41: Front Bumper Fascia Lower Bracket (Trax).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Underbody Front Air Deflector Replacement .</u>	
1	Front Bumper Fascia Lower Bracket Procedure Compress the fascia bracket retainer tabs.

FRONT BUMPER FASCIA AIR DEFLECTOR REPLACEMENT

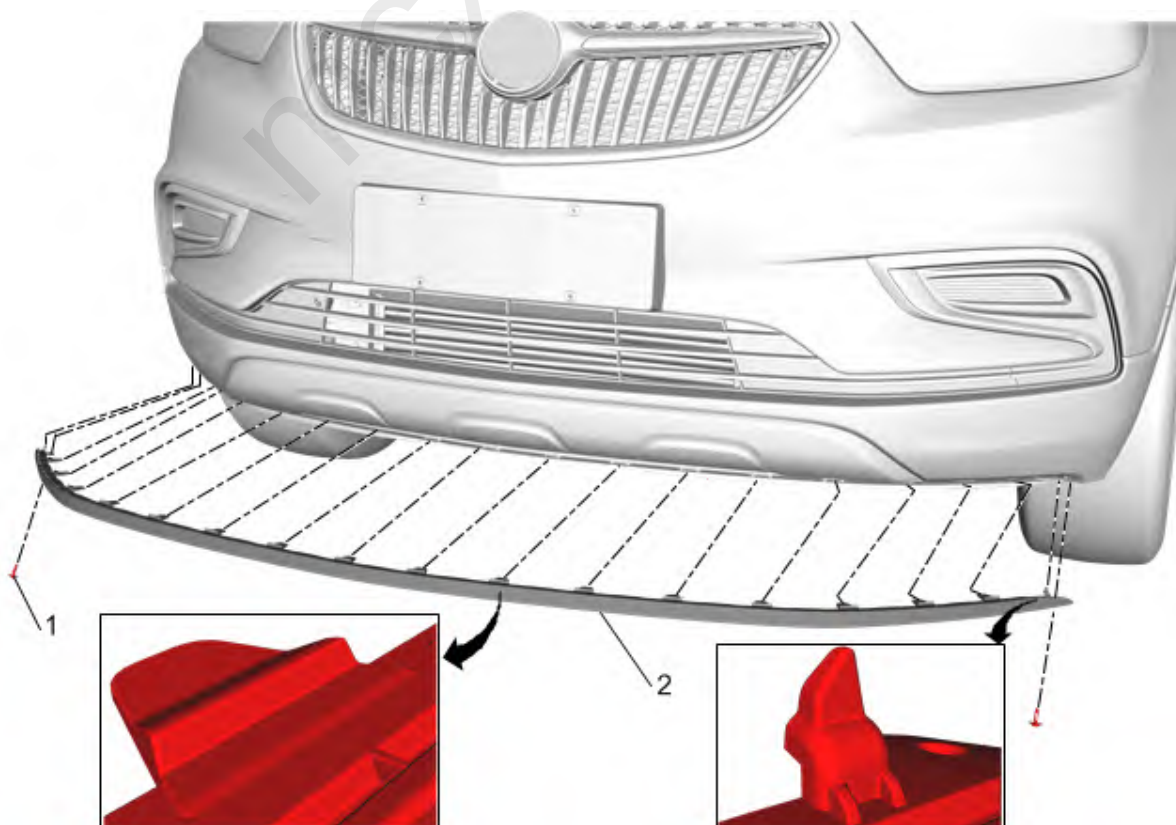


Fig. 42: Front Bumper Fascia Air Deflector

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Underbody Front Air Deflector Replacement</u>	
1	Front Bumper Fascia Air Deflector Bolt (Qty: 2) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Front Bumper Fascia Air Deflector Procedure 1. Release the 2 vertical retainers. 2. Use a small flat-bladed tool to release the front bumper fascia air deflector locking tabs and pull away from the fascia.

FRONT BUMPER FASCIA SKID PLATE REPLACEMENT (BUICK)

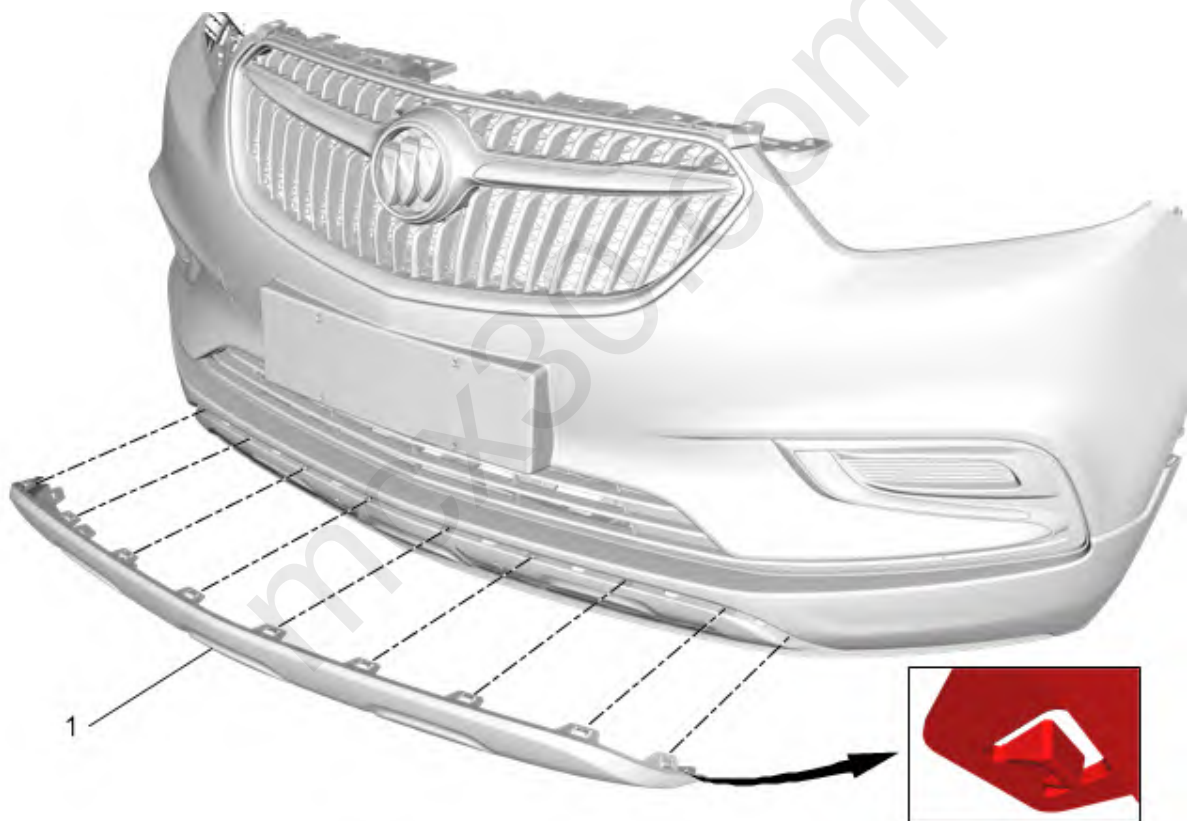


Fig. 43: Front Bumper Fascia Skid Plate (Encore).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Front Bumper Fascia Replacement (Buick)</u>	
1	Front Bumper Fascia Skid Plate Procedure Carefully push a small nylon wedge between the front fascia and the fascia skid plate. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the fascia skid plate from the front fascia.

REAR BUMPER FASCIA LOWER SKID PLATE REPLACEMENT

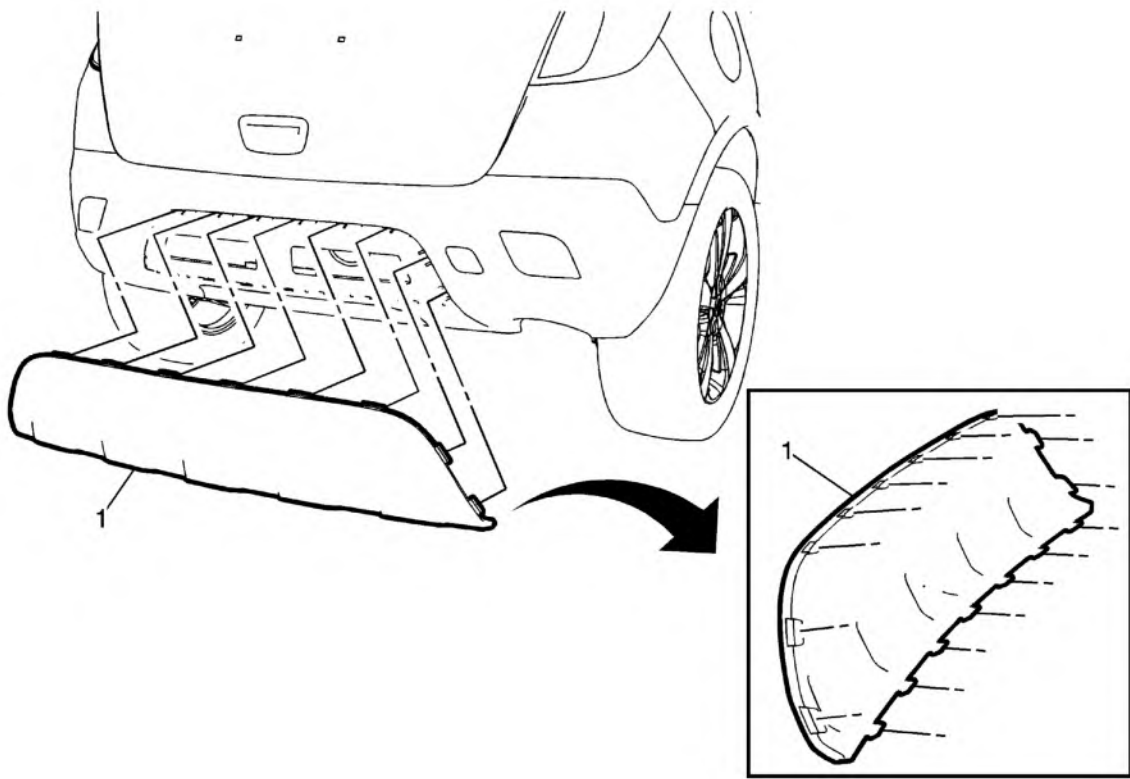


Fig. 44: Rear Bumper Fascia Lower Skid Plate
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Bumper Fascia Lower Skid Plate Procedure Carefully push a small nylon wedge between the rear fascia and the fascia skid plate. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the fascia lower skid plate from the rear fascia.

REAR BUMPER FASCIA REPLACEMENT (CHEVROLET)

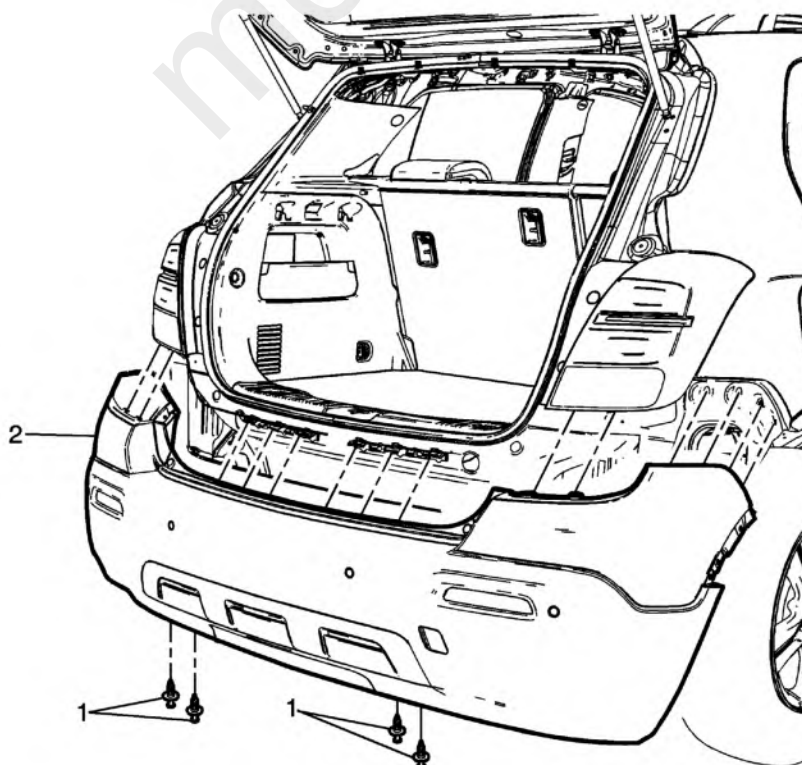


Fig. 45: Rear Bumper Fascia
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove the rear wheel opening molding. Refer to Rear Wheel Opening Molding Replacement . 2. Remove the 10 rear wheel liner to fascia screws. Refer to Rear Wheelhouse Liner Replacement .	
1	Rear Bumper Fascia Lower Push-In Retainer (Qty: 4)
2	Rear Bumper Fascia Procedure 1. Carefully push a small nylon wedge between the fascia and the rear fascia guide. Insert a small flat-bladed tool into the fascia slot and depress the snaps one at a time and pull on the fascia at the same time to gradually remove the fascia from the rear fascia guide. 2. Disconnect the electrical connector. 3. Transfer parts as needed.

REAR BUMPER FASCIA REPLACEMENT (BUICK)

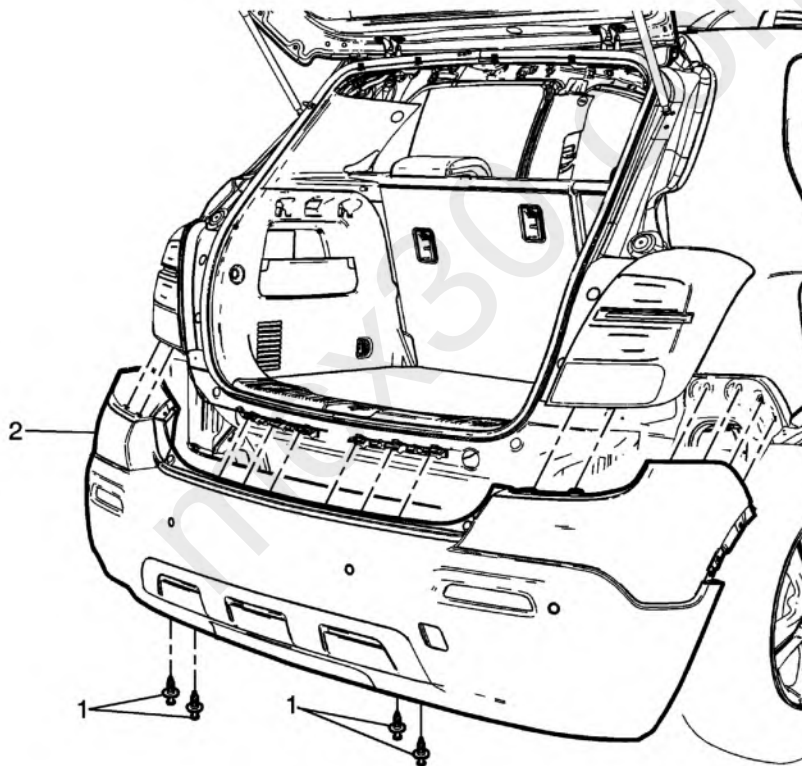


Fig. 46: Rear Bumper Fascia

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Rear Wheel Opening Molding Replacement . 2. Remove the 5 rear wheel liner to fascia screws. Rear Wheelhouse Liner Replacement 3. Rear Body Structure Stop Lamp Replacement (Buick with UGE), Rear Body Structure Stop Lamp Replacement (Chevrolet with UGE), Rear Body Structure Stop Lamp Replacement (Chevrolet with TVM).	
1	Rear Bumper Fascia Lower Push-In Retainer (Qty: 4)

Callout	Component Name
2	Rear Bumper Fascia Procedure 1. Carefully push a small nylon wedge between the fascia and the rear fascia guide. Insert a small flat-bladed tool into the fascia slot and depress the snaps one at a time and pull on the fascia at the same time to gradually remove the fascia from the rear fascia guide. 2. Disconnect all electrical connectors. 3. Transfer components as necessary.

REAR BUMPER FASCIA OUTER GUIDE REPLACEMENT

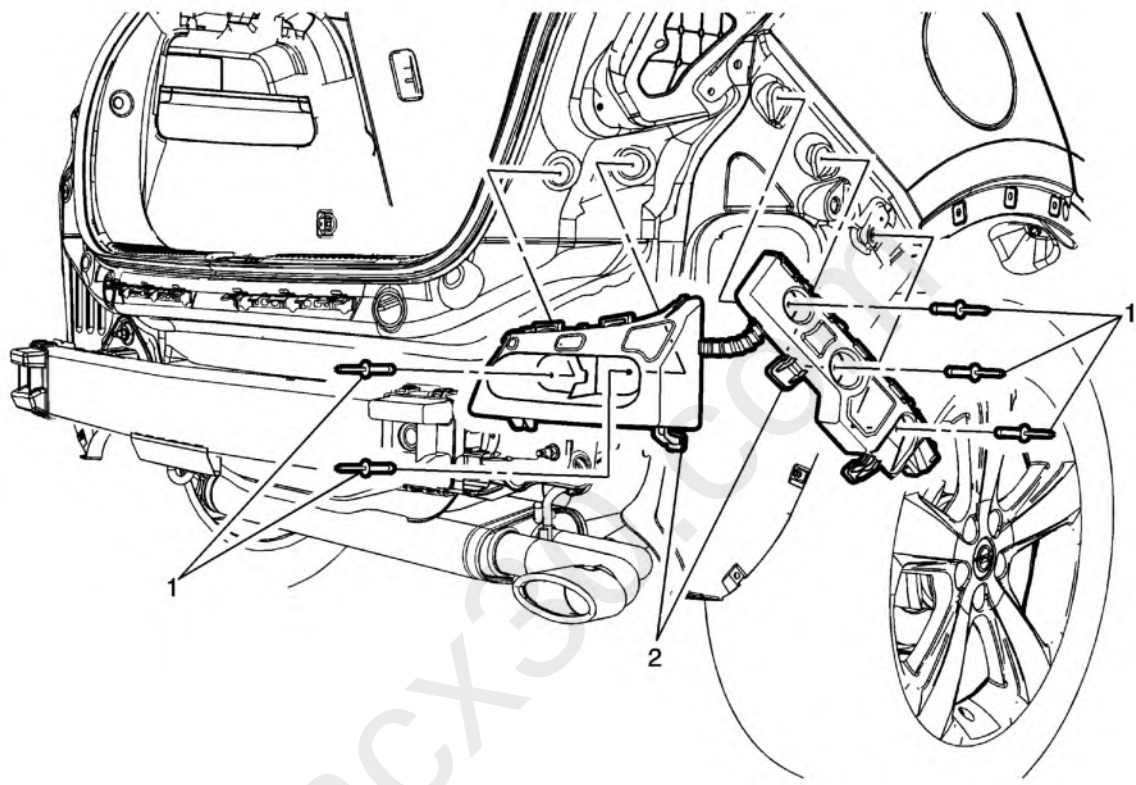


Fig. 47: Rear Bumper Fascia Outer Guide
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: Refer to Eye Protection Warning . Preliminary Procedure Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement (Chevrolet) Rear Bumper Fascia Replacement (Buick) .	
1	Rear Bumper Fascia Guide Rivet (Qty: 5)
2	Rear Bumper Fascia Guide

REAR BUMPER UPPER FASCIA REPLACEMENT (BUICK)

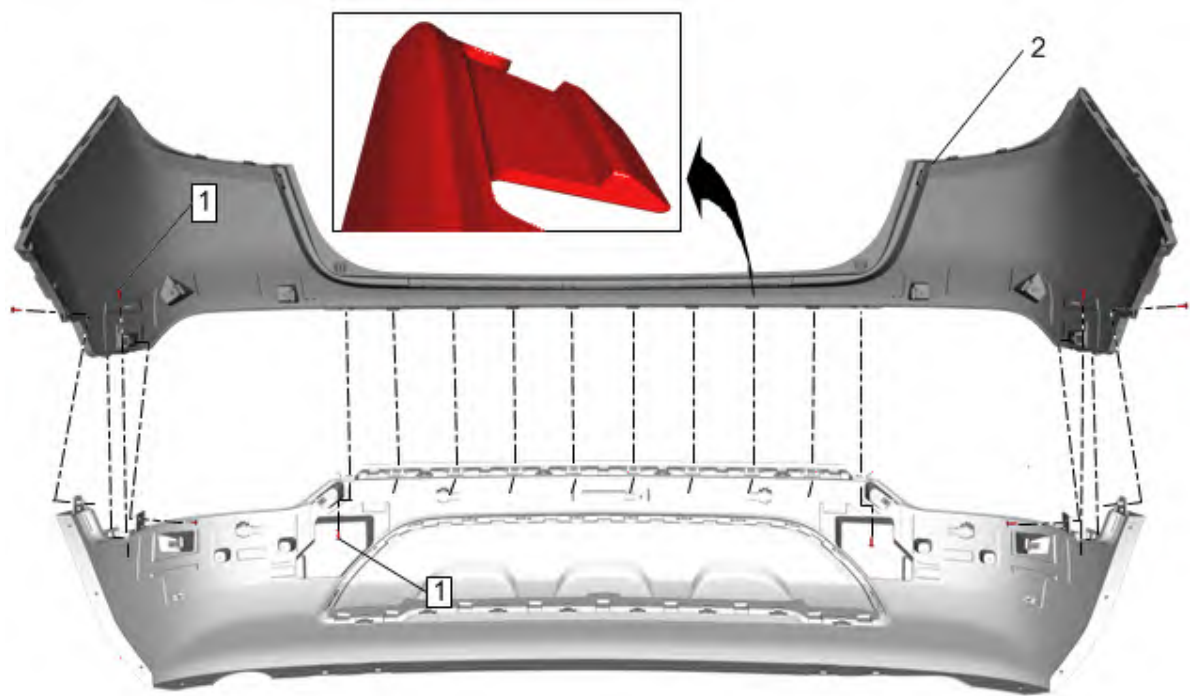


Fig. 48: Rear Bumper Upper Fascia (Buick)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Rear Bumper Fascia Reflector Replacement - Reposition the wiring harness.	
1	Rear Bumper Upper Fascia Bolt (Qty: 8) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Rear Bumper Upper Fascia Procedure - Carefully push a small nylon wedge between the upper fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the snaps one at a time and pull on the fascia at the same time to gradually remove the upper fascia from the lower fascia. - Transfer components as necessary.

REAR BUMPER UPPER FASCIA REPLACEMENT (CHEVROLET)

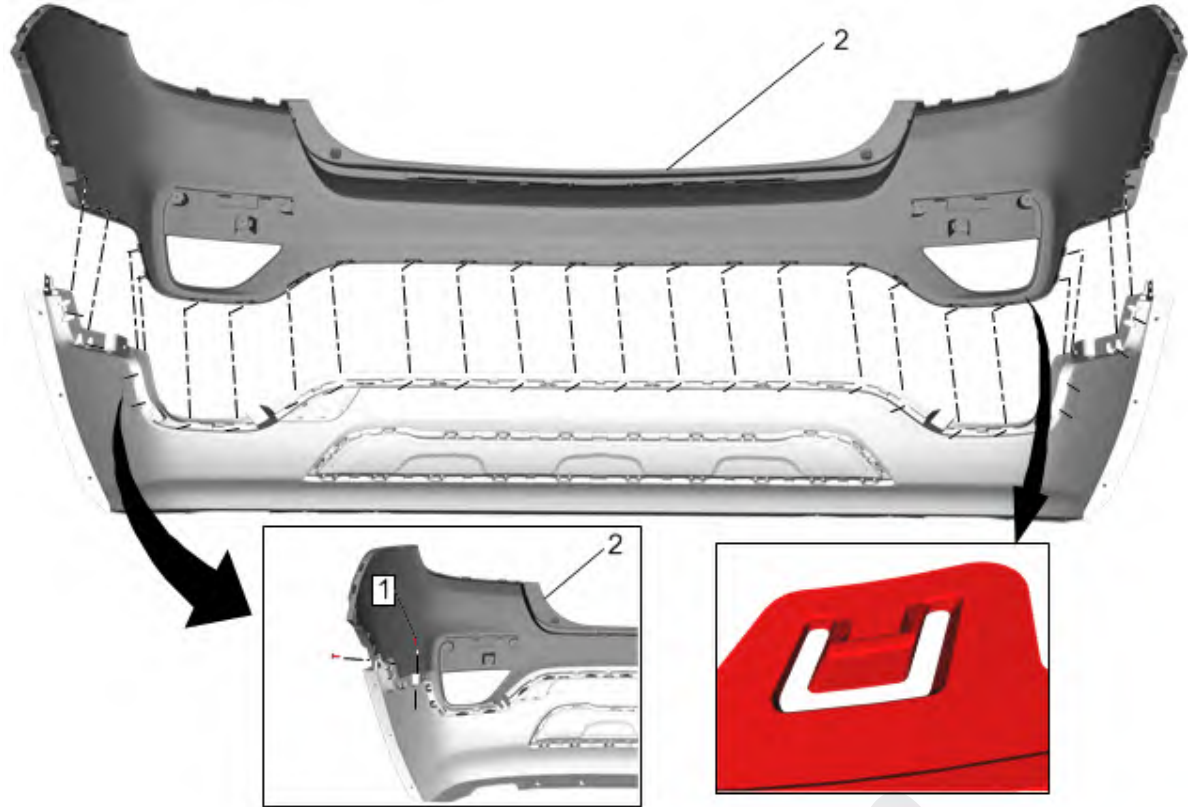


Fig. 49: Rear Bumper Upper Fascia (Chevrolet).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Rear Bumper Fascia Replacement (Chevrolet).</u> <u>Rear Fascia Signal Lamp Replacement (Chevrolet).</u>	
1	Rear Bumper Upper Fascia Bolt (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Rear Bumper Upper Fascia Procedure - Carefully push a small nylon wedge between the upper fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the snaps one at a time and pull on the fascia at the same time to gradually remove the upper fascia from the lower fascia. - Disconnect all electrical connectors. - Transfer components as necessary.

REAR BUMPER LOWER FASCIA REPLACEMENT (BUICK)

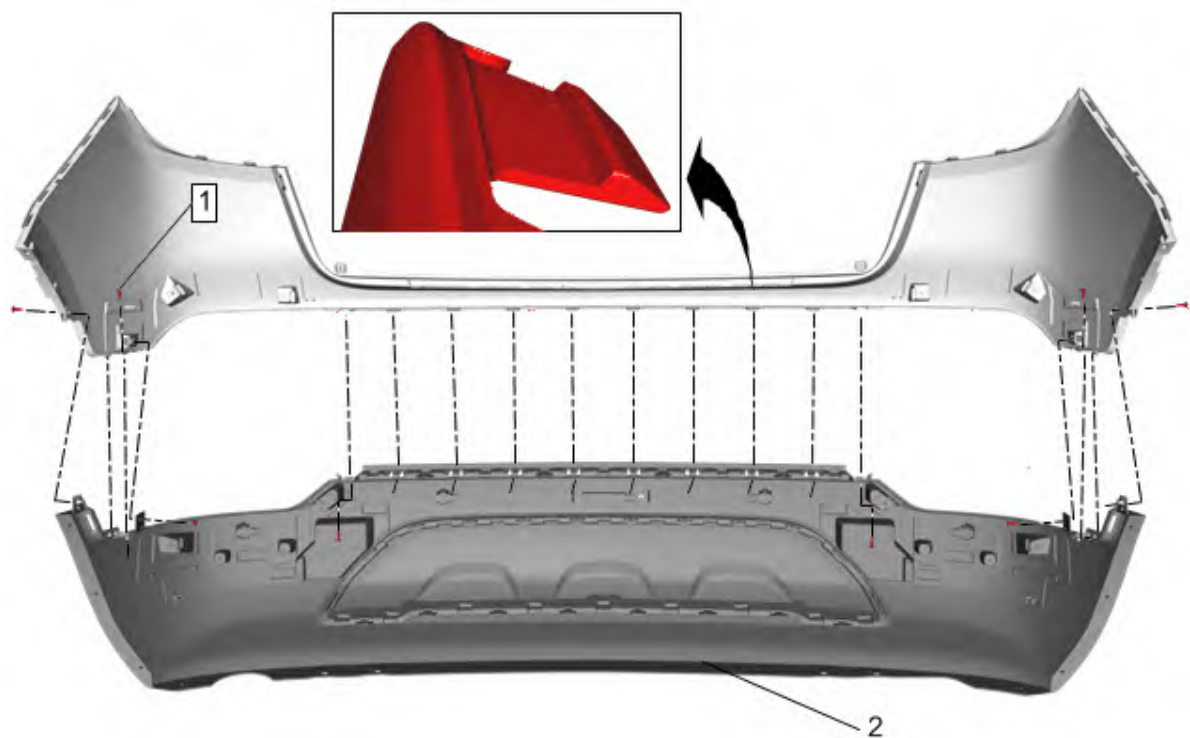


Fig. 50: Rear Bumper Lower Fascia (Buick)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Bumper Fascia Reflector Replacement</u> - Reposition the wiring harness.	
1	Rear Bumper Fascia Lower Bolt (Qty: 8) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Rear Bumper Lower Fascia Procedure - Carefully push a small nylon wedge between the fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the lower fascia from the fascia. - Transfer components as necessary.

REAR BUMPER LOWER FASCIA REPLACEMENT (CHEVROLET)

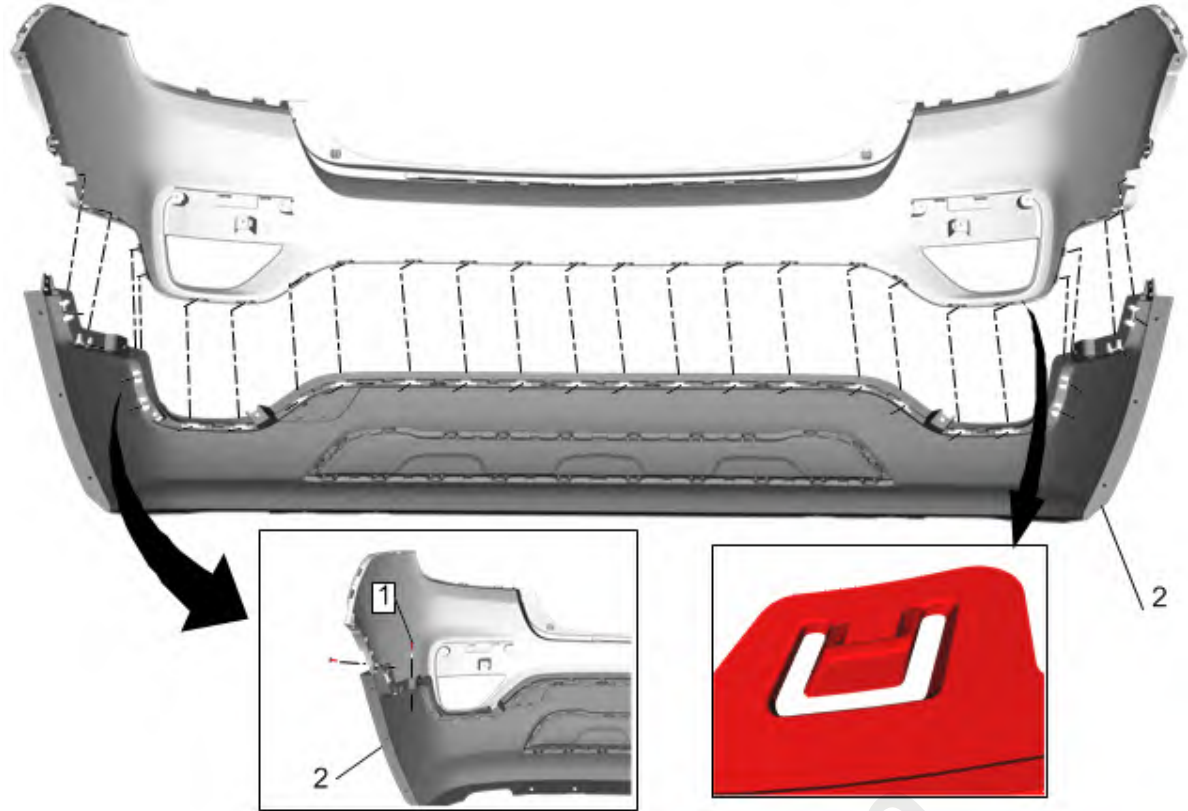


Fig. 51: Rear Bumper Lower Fascia (Chevrolet)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Rear Bumper Fascia Replacement (Chevrolet) Rear Fascia Signal Lamp Replacement (Chevrolet)	
1	Rear Bumper Fascia Lower Bolt (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Rear Bumper Lower Fascia Procedure - Carefully push a small nylon wedge between the fascia and the lower fascia. Insert a small flat-bladed tool into the fascia slot and depress the tabs one at a time and pull on the fascia at the same time to gradually remove the lower fascia from the fascia. - Disconnect all electrical connectors. - Transfer components as necessary.

REAR BUMPER FASCIA LOWER BRACKET REPLACEMENT (CHEVROLET)

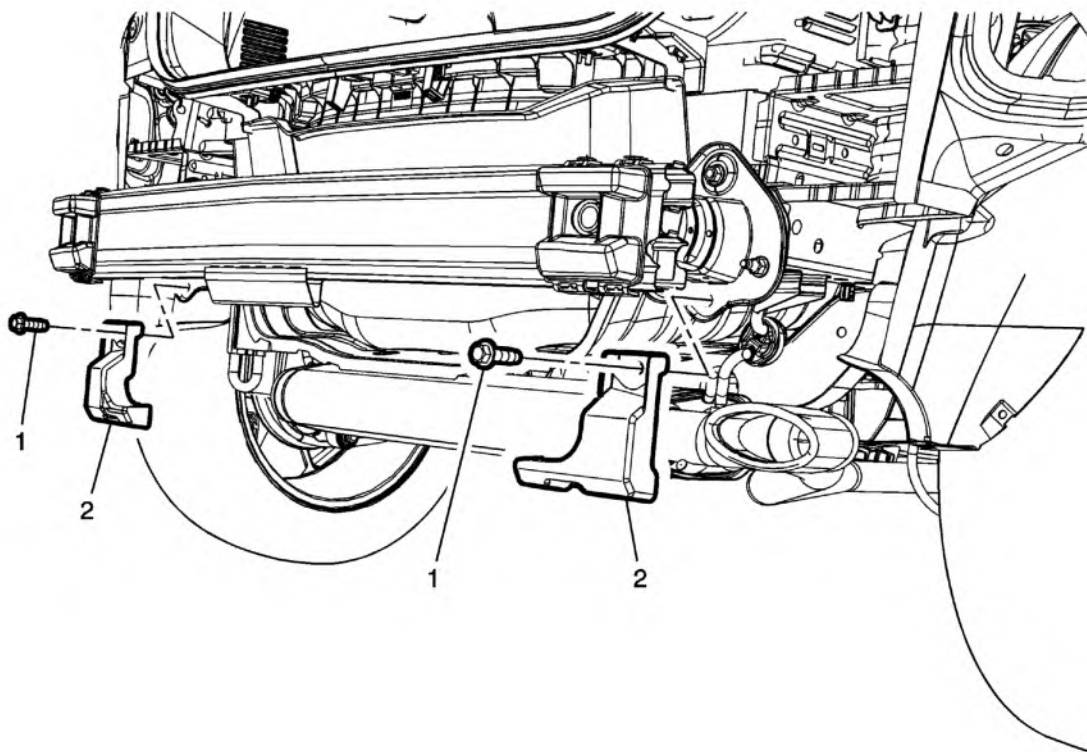


Fig. 52: Rear Bumper Fascia Lower Bracket (Trax).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement (Chevrolet) .	
1	Rear Bumper Fascia Lower Bracket Bolt CAUTION: Refer to Fastener Caution . Tighten 20 N.m (15 lb ft)
2	Rear Bumper Fascia Lower Bracket

REAR BUMPER IMPACT BAR REPLACEMENT

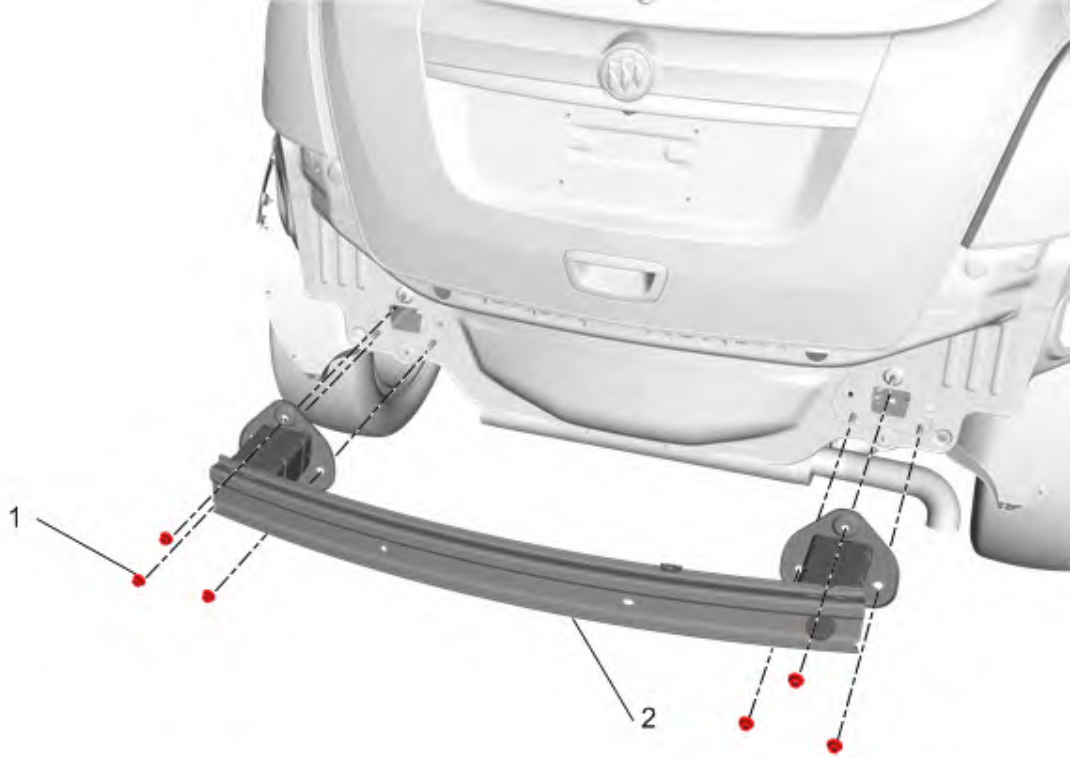


Fig. 53: Rear Bumper Impact Bar

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure <u>Rear Bumper Fascia Replacement (Chevrolet)</u> <u>Rear Bumper Fascia Replacement (Buick)</u>	
1	Rear Bumper Impact Bar Nut (Qty: 6) CAUTION: Refer to Fastener Caution . Tighten 52 N.m (38 lb ft)
2	Rear Bumper Impact Bar Procedure Transfer components as necessary.

REAR BUMPER FASCIA REFLECTOR REPLACEMENT

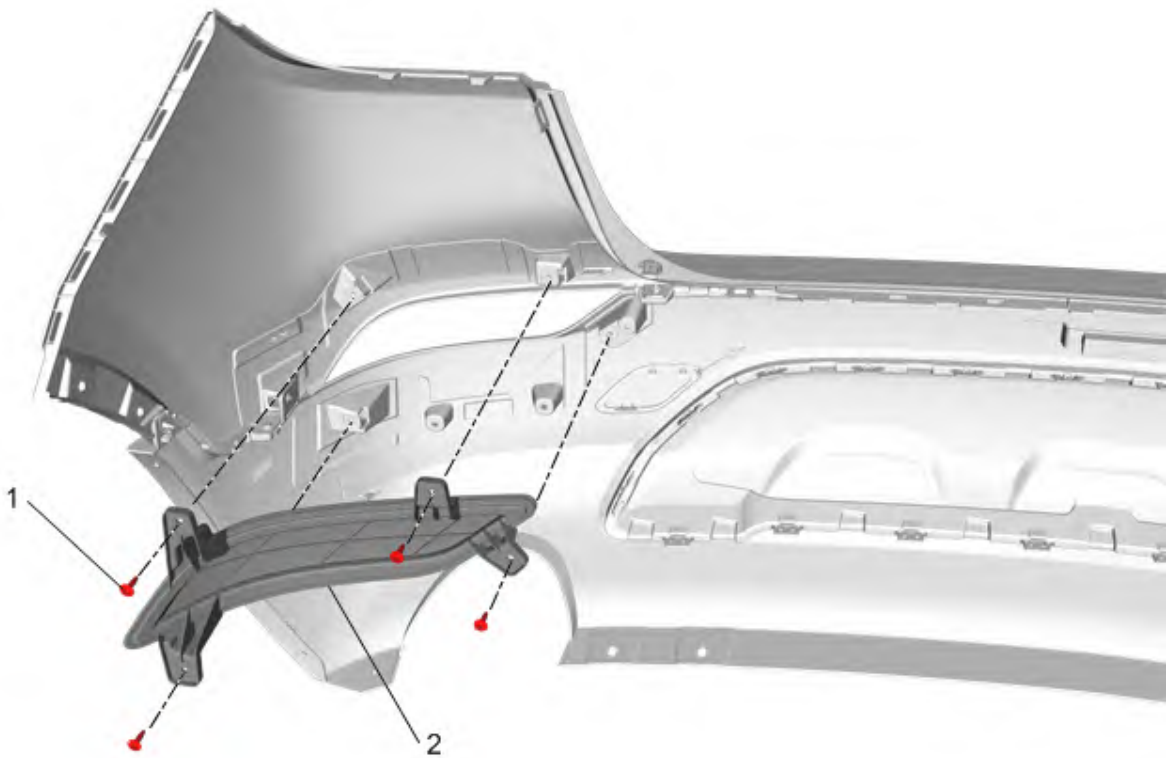


Fig. 54: Rear Bumper Fascia Reflector

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures <u>Rear Bumper Fascia Replacement (Chevrolet)</u><u>Rear Bumper Fascia Replacement (Buick)</u> - Place the bumper fascia face down on a clean protective surface. - Reposition the wiring harness.	
1	Rear Bumper Fascia Reflector Bolt (Qty: 4) CAUTION: Refer to <u>Fastener Caution</u> . Tighten 2.5 N.m (22 lb in)
2	Rear Bumper Fascia Reflector